

5

MICROFINISHING





5.1 MICROFINISHING

The final step in clear-coat repair is also the most critical. When only the perfect finish is required, Norton offers a practical family of products and accessories that improves total quality of work and assures quick buffing to a defect-free finish. Revolving around the Norclean Evolution family of compounds which addresses the different demands of bodyshops, the Norton microfinishing concept contains all the important accessories that will help return a repaired car to factory-new conditions.

Norclean Evolution polishing compounds

The Norton line of compounds is designed to be flexible and fit the requirements of various applications. The primary criteria that guided its development was speed and safety. All Norclean Evolution compounds are completely environmentally friendly.



FEATURES	BENEFITS
0% silicone	Contamination free
0% silica	Environmentally friendly
Waterbased	Reduces polishing and buffing time

Norclean Evolution 1

Application: To polish and shine

Norclean Evolution 1 can be used as a single step compound system to give excellent gloss and shine very quickly.

Article N°	Volume	Pack Qty
63642567952	500 ml	12

For best results, it is recommended to be used with Norwool lambswool from Norton

- Diameter: 150mm / Item no. 63642567955
- Diameter: 76mm / Item no. 63642567956



Norclean Evolution 2

Application: To improve shine and protect the paint.

Norclean Evolution 2 enhances shine after Norclean Evolution 1. It will leave a protective coating over the paint to maintain the shine for an extended time. This polish can be used by machine or by hand.

Article N°	Volume	Pack Qty
63642567953	500 ml	12

For best results, it is recommended to be used with Norlust polishing foam from Norton

- Diameter: 150 mm / Item no. 69957364058
- Diameter: 76 mm / Item no. 69957364059



Norclean Evolution – Renovation

Application: To restore tainted, old paint

In repairing an older car, new paint and old paint will not have the same shine and gloss. To restore old paint back anew, Norclean Evolution – Renovation is designed with some cut to give back the shine. It is specially recommended for restoring gloss on tainted paint around advertising stickers.

Article N°	Volume	Pack Qty
63642567954	500 ml	12

APPLICATION TIPS

Norclean Evolution Renovation can be used with Norwool lambswool or Norlust polishing foam. Use Norwool for more aggressive cutting and Norlust for more gloss.

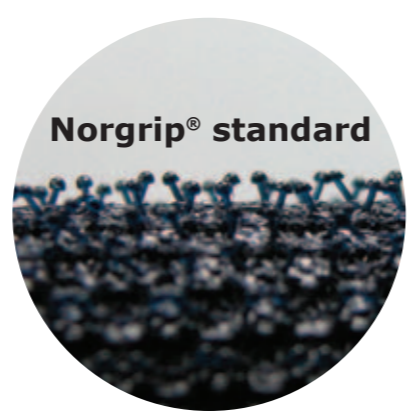
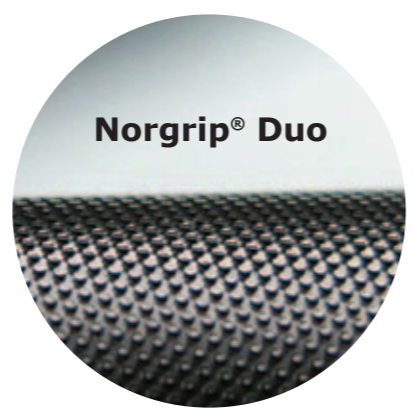


Accessories



Norgrip® Duo

A universal attachment system for both Norgrip® and self-adhesive discs provides the maximum flexibility of use and the optimal results during finishing. The Norgrip® DUO combines an innovative design of gripping structures in the shape of flat-top mushrooms which provides very uniform finish while allowing both self-adhesive and Norgrip® discs to be used on this unique system.



FEATURES	BENEFITS
New gripping technology	Uniform surface for better finishing
Engineered gripping structure	Reduced scratching
Excellent resistance to peeling	No change in backing pad required

Foam Interfaces

Specially designed to give optimal results with very fine grit abrasives, the Norton foam interfaces easily conforms to contours. These are specifically developed for the finishing operation to reduce any risk of scratching.

FEATURES	BENEFITS
High density (200kg/cm ²) cellular foam in natural rubber	Maintains a constant and uniform pressure
Excellent elasticity and resilience	Reduces scratches and buffing time



Available in Norgrip® and self-adhesive versions in diameters 33, 76 and 150 mm (plain, 6 & 8+1 holes).

Diameter	Article N°	Article N°	Article N°	
33 mm	63642567825	-	-	12
76 mm	63642567831	-	-	12
150 mm	63642567836	63642567837	63642567840	6

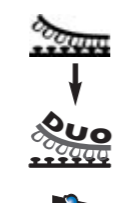
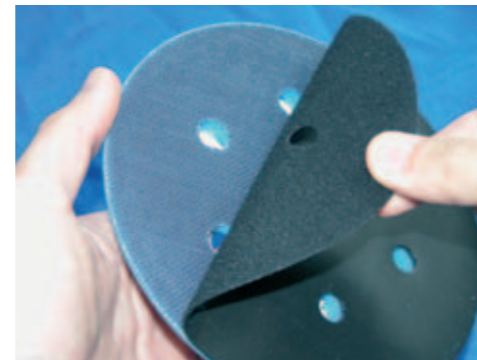


Conversion Interfaces

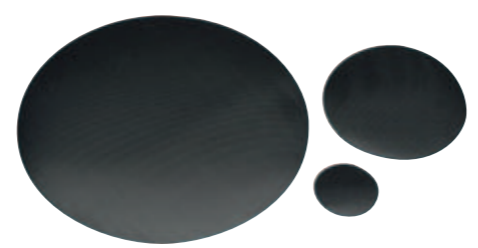
Convert a standard back-up pad in a Norgrip® Duo and reduces time needed for back-up pads changes. The Norgrip® DUO conversion interface gives the ability to obtain all the advantages and versatility of Norgrip® DUO: uniform surfaces, ability to use Norgrip® or self-adhesive discs, good finish, etc. Norgrip® DUO interfaces are compatible with all Norton abrasives.

Available in Norgrip® and self-adhesive versions in diameters 33, 76, 150mm (plain, 6 & 8+1 holes).



Norgrip® to Norgrip® Duo

Diameter	Article N°	Article N°	Article N°	
33 mm	63642567844	-	-	12
76 mm	63642567847	-	-	12
150 mm	63642567842	63642567848	63642567850	12




Self-adhesive to Norgrip® Duo

Diameter	Article N°	Article N°	
150 mm	63642567849	63642567851	6

Norton back-up pads

High quality, Norton backup pads are made in neoprene rubber for optimal pressure dissipation. The chamfered edges give a better approach to the contours of bodywork and reduce the risk of edge-cut. They are especially designed for the meticulous finishing operation of microfinishing.

Diameter	Article N°	Article N°	Article N°	
33 mm - 5/16"	63642567811	-	-	6
76 mm - 5/16"	-	63642567810	-	6
150 mm - M14	-	-	63642567812	3

Sanding block

Designed to be used by hand with the maximum flexibility and versatility, the Norton double-sided sanding block has two sides with different hardness: one for cutting, one for finishing. Best results are obtained when used with NORaX™ Blue and NORaX™ White.

FEATURES	BENEFITS
2 sides, 2 hardness	2 simultaneous applications
Ergonomic design	Easy to use
Diameter 32 mm	Best for small, meticulous repair work

Diameter	Article N°	
33 mm	63642567819	12



Norwool Lambswool

After much testing, the Norwool lambswool was identified as the best solution for quickly buff and polish after sanding. Made with natural fibres, Norwool gives fast and cool cutting for immediate shine.

For best results, use with Norclean Evolution 1 or Norclean Renovation.


Diameter	Article N°	
150 mm	63642567955	6
76 mm	63642567956	12



Norlust Foam

To apply polish and improve shine, Norlust foam provides the ideal condition in terms of density and softness to get the best results. Its open cell design allows compound to flow in and stay abundant during use with little or no splattering. Norlust can be used to improve finish and shine after Norclean Evolution 1 and Norwool.

Best results are obtained when used with Norclean Evolution 2 or Norclean Renovation


Diameter	Article N°	
150 mm	699573 64058	10
76 mm	699573 64059	20



MicroNett Cloth

MicroNett is knitted with microfibres manufactured from polyester strands mixed with polyamide. They have great capacity to collect dust and absorb water or other liquids. The absorption capacity is given by the polyester content, which is why MicroNett has a higher polyester proportion (85%) than competitive products.


MicroNett can be used dry or lightly damp to easily remove dirt, dust, grease marks, etc. It is suitable for most surfaces: metal body, paint surfaces, glass, plastic, leather, etc.

Dimension	Article N°	
40 cm x 37 cm	076607 07984	25



Spray Bottle

For microfinishing, best results are obtained when sanding moist. A spray bottle is very convenient to vaporize water mist on the localised sanding zone.

Volume	Article N°	
1 L	636425 67945	10

