

4

FINISHING





4.1 ROTOLO FOAM® NORTON PRO

Rotolo Foam® pre-cut sheets, conveniently packaged in a roll form, are ideal for fine sanding on round edges, contours and curves, providing an outstanding finish on primers and top coats.

The secret of Rotolo Foam® lies in the combination of Norton Pro A275 sanding paper and the special foam backing. With Norton Rotolo Foam®, you achieve a superior finish in the fine grits, also with hand sanding!



Rotolo Foam® Norton Pro

FEATURES	BENEFITS
A275 Norton Pro Premium abrasive paper	Excellent for fine sanding with high finishing level.
Special No-Fil® Coating	Reduces clogging.
Flexible foam backing	Ideal for use on round edges, contours and curves without breaking through the paint surface.
	Easy gripping
Water-resistant	Washable
25m long roll of pre-cut sheet	Easy to use and economical
Packed in innovative dispenser box	Easy to handle, protected against dust

To ease product recognition, the labels of each box is colour-coded to the grit size. Just a look and one knows from which box to take product. The colour-coding follows the Norton Pro grit colour-coding system.

Label	Grit	Applications	115 mm x 25 m	
Apple Green	P120	Sanding of bodyfiller	636425 35316	1
Orange	P150		636425 57584	1
Purple	P180		636425 57599	1
Red	P220	Sanding of finishing filler	636425 57600	1
Electric blue	P240		636425 57602	1
Grey	P280	Sanding cataphoretic coats and primer	636425 57604	1
Salmon	P320		636425 57606	1
Pink	P360		636425 57607	1
Yellow	P400	Sanding polyurethane primer	636425 57608	1
Dark Blue	P500		636425 57611	1
Fushia	P600		636425 57612	1
Turquoise	P800	Cutting back lacquer before a flush joint	636425 57613	1
White	P1000	Retouching clear coat	636425 57616	1
Green	P1500	Before polishing and buffing	636425 57617	1



4.2 BEARTEX® - NON-WOVEN

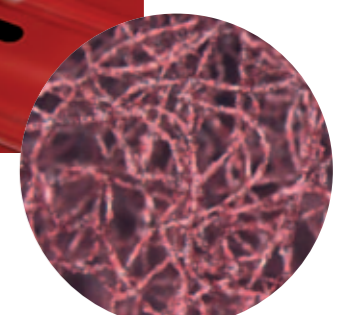
Most BearTex® products consist of a non-woven web of nylon, impregnated with abrasive grain that is bonded with synthetic resins. This produces a cushioned, three-dimensional material that is extremely pliable and long lasting. The uniform dispersion of abrasive throughout the web provides a constant finish during use.

BearTex® products are available in popular shapes and a wide variety of grits and densities.

BearTex®

Hand pads and rolls are ideal for a broad range of applications from cleaning and finishing to deburring and light polishing operations.

The flexible body produces consistent, uniform contact with the work surface and prevents cutting or gouging of the work piece.



FEATURES	BENEFITS
Aluminum Oxide (A) or Silicon Carbide grain (S)	Excellent finish and long life
	Does not cut through undercoat/paint layer
Open mesh construction	Non-Loading
Flexible	Shapes itself to surface contours
	Bends without breaking
Waterproof	Washable
Available in pads, rolls and discs	Wide spectrum of applications
Grades Coarse, Medium, Fine and Ultra fine	From cleaning to excellent finish

Grading	Colour	Applications
Very Fine A (VF)	Red	Cutting back surface inside a brand new part
Ultra Fine S (UF)	Grey	Finishing a primer on sharp edge. Gentle cutting back before flush joint
Micro Fine A (MF)	Gold	Cleaning of clear coat or sensible lacquer

Hand pads

Grade	152 x 229 mm	
Very Fine A (Red)	662610 18287	60 (6x10)
Ultra Fine S (Grey)	636425 57494	60 (6x10)
Micro Fine A (Gold)	636425 57277	60 (6x10)



Pre-Cut hand pads
Clean and easy tearing

Grade	152 x 229 mm	
Very Fine A (Red)	662610 18293	60 (6x10)
Ultra Fine S (Grey)	662610 18294	60 (6x10)



FinisHandFine pads

Pre-Cut hand pads in a dispenser box Highly flexible and conformable, easy to tear for wet & dry use

Grade	100 x 200 mm	Pre-Cut sheets/box	
Very Fine A (Red)	636425 57495	60	1
Ultra Fine S (Grey)	636425 57496	60	1



Rolls

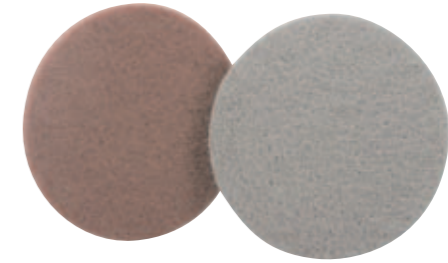
Grade	100 mm x 10 m	115 mm x 10 m	
Very Fine A (Red)	636425 57738	636425 57739	2
Ultra Fine S (Grey)	636425 57501	636425 57503	2
Micro Fine A (Gold)	636425 57500		2



BearTex®

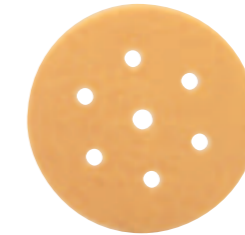
Plain discs

Grade	150 mm	
Very Fine A (Red)	636425 57497	10
Ultra Fine S (Grey)	636425 57498	10
Micro Fine A (Gold)	699573 83952	10



Perforated Norgrip® discs

Grade	150 mm	
Very Fine A (Red)	699573 83151	10
Ultra Fine S (Grey)	699573 83158	10
Micro Fine A (Gold)	699573 83162	10



Back-up pads

Diameter	Density	Article N°	
150 mm	Medium	699573 82843	1





4.3 WATERPROOF SHEETS

Widely used before in the paint sanding operations, a complete range of waterproof paper sheets is available using the highest technology in paper, resin and abrasive manufacturing.

FEATURES

Premium abrasive silicon carbide grain
Waterproof latex flexible paper
Synthetic bonds

BENEFITS

Fast initial cut, long life
Consistent finish
Prevents curling
Very flexible, without cracking or wrinkles

Black Ice Silicon Carbide waterproof sheets

Grit	230 X 280 mm	
60	63642532956	50
80	63642532988	50
100	63642532989	50
120	63642532990	50
150	63642532991	50
180	63642532957	50
220	63642532992	50
240	63642532993	50
280	63642532994	50
320	63642532995	50
360	63642532996	50
400	63642532997	50
500	63642532998	50
600	63642532999	50
800	63642533000	50
1000	63642533001	50
1200	63642533002	50
1500	63642534713	50
2000	63642534719	50
2500	63642565497	50



APPLICATION TIPS

- Using sanding block or by hand with water:
- Sanding polyurethane primer before spraying.
 - Cutting back an old surface before spraying
 - Cutting back before flush joint

Black Ice self-adhesive Rosette discs

Self-adhesive waterproof rosette discs combine a very flexible light-weight latex paper with ultra fine premium grain for fine sanding applications.

Grit	38 mm	
1500	63642534470	400
2000	69957360371	400
2500	63642561155	400

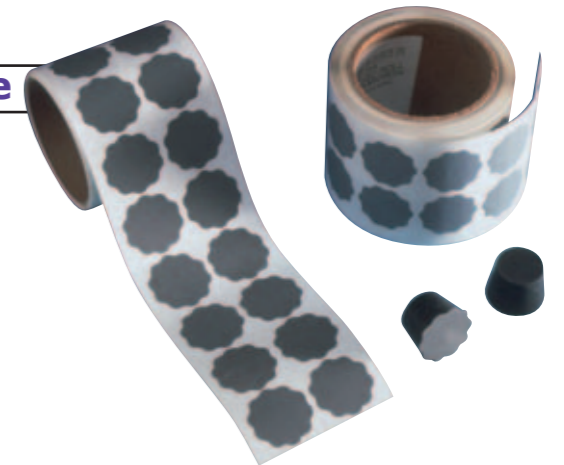
APPLICATION TIPS

Using a sanding block or by hand:

- Eliminating a flaw in lacquer (dust, run etc.) before polishing and buffing.
- Gentle cutting back of lacquer before polishing or buffing.

Wet sanding block for Black Ice

33 mm	70 x 120 mm	
63642567819	-	10
-	07660717789	12



4.4 SOFT-TOUCH SPONGES


The finishing action of sponges generates a finer finish than when using conventional coated abrasive products.

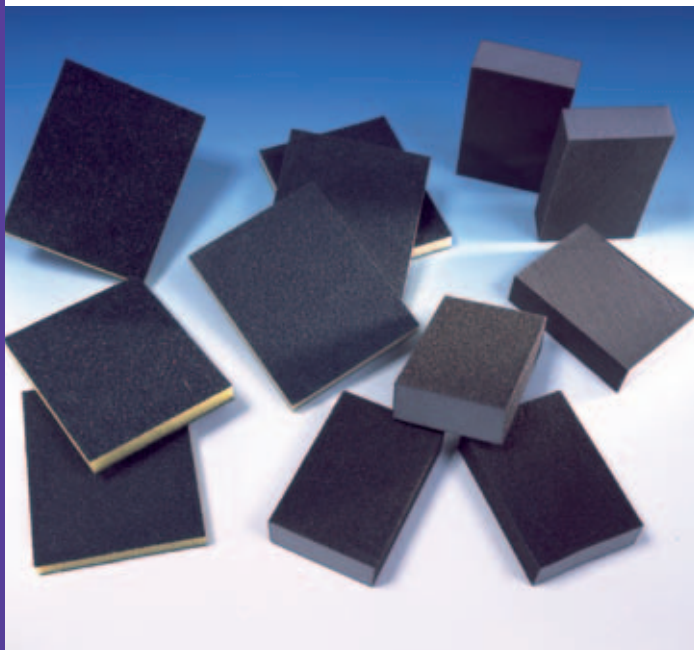
Benefits:

- Can be used wet or dry
- Fits comfortably in your hand
- Flexible design for multiple applications
- Uniform finish

Grade	Finish Generated	Applications
Medium	P180/P120	Scuffing, shaping filler
Fine	P400/P320	Feather edging, scuffing primer, and new parts before painting
Super Fine	P600/P500	Preparing panel for base coat
Ultra Fine	P1000/P800	Sanding base coat, removing clear coat defects
Micro Fine	P1500/P1200	Clear coat sanding, removing minor defects

Soft-Touch sponges

Description	Grit	140 x 115 x 6 mm	
Medium	P60	636425 50599	20
Fine	P100	636425 50601	20
Superfine	P180	636425 50602	20
Ultra Fine	P210	636425 50603	20
Micro Fine	P280	636425 50604	20




4.5 ABRASIVE SPONGES

Available in different grit sizes and with various abrasives, Norton abrasive sponges are long lasting in use.


Silicon carbide sponges are double sided and aluminium oxide sponges are 4 sided.

Abrasive sanding sponges

4 Sided

Description	Grit	66 x 100 x 26 mm	
Coarse	P60	076607 17579	60
Medium	P100	076607 05189	60
Fine	P180	076607 05190	60

Double sided

Description	Grit	123 x 198 x 12.5 mm	
Coarse	P60	076607 17578	60
Medium	P100	076607 05187	60
Fine	P180	076607 05188	60