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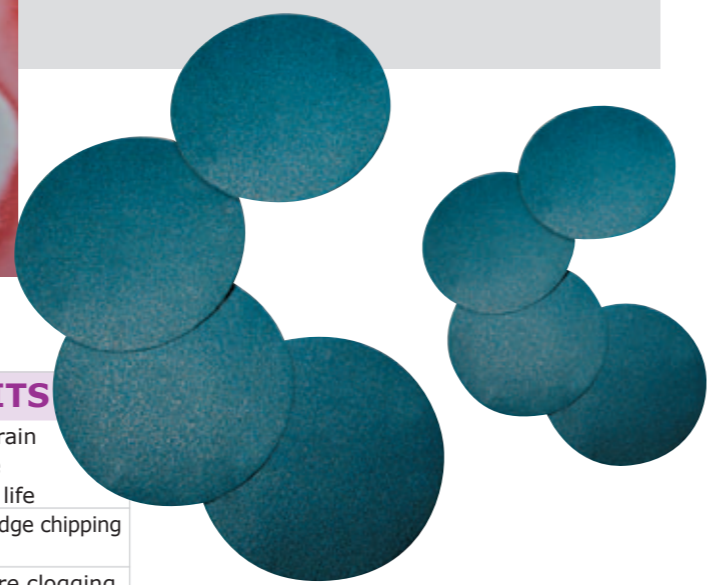
# MACHINE SANDING





### 3.1 PAPER DISCS - NORGRIP® BLUE FIRE®

Blue Fire combines the latest NorZon® grain design, with a high strength paper backing, providing the best product - both in performance and productivity - for smoothing of body filler, flattening of sharp edges, and large surface areas.



FEATURES	BENEFITS
Latest Norzon® grain design	Self-sharpening grain
High strength paper backing (E-weight)	Improved cut rate
Open abrasive coating	Extended product life
Full resin bond system	Reduces curling & edge chipping
Available in grit range 40-120	Tear resistant
	Prevents premature clogging
	Strong grain adhesion

#### Blue Fire® Norgrip® discs

Grit	150 mm	150 x 14 mm	150 x 18 mm	203 mm	
40	69957390933	69957391250	69957391258	69957391263	100
60	69957390940	69957391255	69957391260	69957391268	100
80	69957391248	69957391256	69957391261	69957391269	100
120	69957391249	69957391257	69957391262	69957391272	100

**Mounting :**  
For use on orbital sanders in combination with Ø 150 mm back-up pad, hard version.  
For detailed information see page 50.



### 3.2 PAPER DISCS – NORTON PRO NO-FIL® – A275 THE PROFESSIONAL CHOICE FOR THE BODY SHOP

Norton Pro A275 sanding paper is made with the highest standards of abrasive manufacturing technology specially designed for dry sanding operations.

The special properties of Norton Pro A275 provide a fast and cool cut-rate, no-clogging, resulting in a long lasting product, making it outstanding compared to competitive products on the market.

The special No-Fil® coating prevents the build-up of dust and avoids premature clogging of the disc. In very fine grits it can be used for final dry sanding operations before spraying without any risks of runs.

Norton Pro A275 is the logical choice for the PROfessional body shop, and is available in self-gripping Norgrip®, self-adhesive and Soft-Touch discs.

FEATURES	BENEFITS
New premium, heat-treated high performance Aluminium Oxide grain	Faster cut rate
New unique – fibre-reinforced latex paper	Improved performance
Waterbased No-Fil®	More consistent uniform scratch pattern
No pigment in No-Fil® or bond	Flexible & tear resistant
Available in grits P80-P1500	Improved load resistance
	No risk of colour transfer



**Mounting :**  
Norton Pro A275 discs are self-gripping or self-adhesive, for use on orbital sanders in combination with Ø 150 mm and Ø 203 mm back-up pads.  
For detail information see page 50.



**Norton Pro A275 Norgrip® discs**



Grit	150 mm	150 x 14 mm	
P80	63642585184	63642557950	100
P100	63642585186	63642586135	100
P120	63642569701	63642557954	100
P150	63642569702	63642586141	100
P180	63642585190	63642586142	100
P220	63642585194	63642586143	100
P240	63642585197	63642557955	100
P280	63642585199	63642586144	100
P320	63642569704	63642557959	100
P360	63642585205	63642586148	100
P400	63642585214	63642557962	100
P500	63642585217	63642586150	100
P600	63642585220	63642557964	100
P800	63642585223	63642584990	100

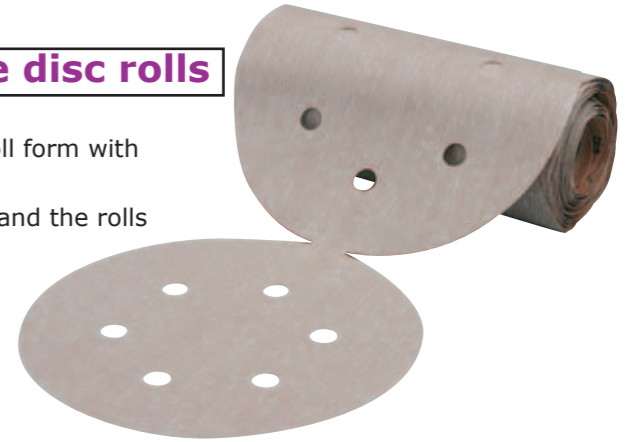


Grit	150 mm x 18 mm	203 mm	
80	63642557968	63642585236	100
100	63642585059	63642585242	100
120	63642557969	63642585243	100
150	63642557970	63642585244	100
180	63642585064	63642585245	100
220	63642585065	63642585246	100
240	63642585067	63642585248	100
280	63642585069	63642585249	100
320	63642557973	63642585250	100
360	63642585078	63642585251	100
400	63642557974	63642585252	100
500	63642557975		100
600	63642585073		100
800	63642585074		100

With the special Norgrip® sanding block for disc, Norton Pro discs can be used as cut-sheets. To order, ask article number 07660707971.

**Norton Pro A275 self-adhesive disc rolls**

Premium quality self-adhesive discs, in convenient roll form with 100 discs per roll. These are packed by 6 rolls in handy dispenser box, and the rolls are individually wrapped in a plastic bag.



**Norton Pro A275 self-adhesive discs**



Grit	125 mm	150 mm	150 mm	100 discs/roll	
P80	66261131498	66261131481	66261131515	1	6
P100	66261131497	66261131480	66261131514	1	6
P120	66261131496	66261131479	66261131513	1	6
P150	66261131495	66261131478	66261131512	1	6
P180	66261131494	66261131477	66261131511	1	6
P220	66261131493	66261131476	66261131510	1	6
P240	66261131492	66261131475	66261131509	1	6
P280	66261131491	66261131474	66261131508	1	6
P320	66261131490	66261131473	66261131507	1	6
P360	66261141196			1	6
P400	66261131488	66261131471	66261131505	1	6
P500	66261131487	66261131470	66261131504	1	6
P600	66261131486	66261131469	66261131503	1	6
P800	66261131485	66261131468	66261131502	1	6

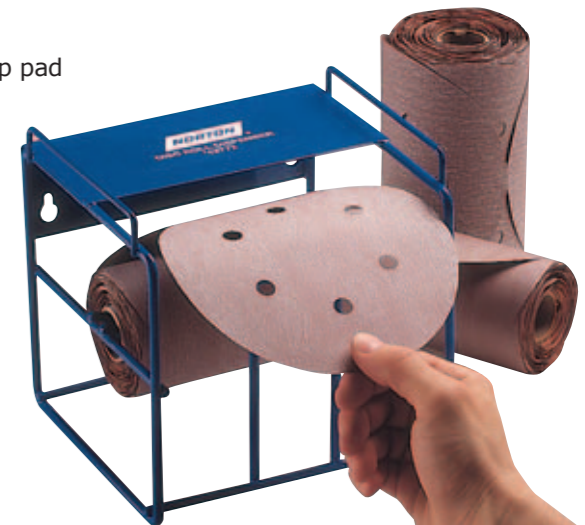
**Mounting :**

Self-adhesive discs can also be used on a standard Norgrip® back-up pad by using a self-adhesive/Norgrip® conversion interface.

For detailed information see page 50.

**Self-adhesive disc roll dispenser**

Article No	
63642542772	1





**Soft-Touch Norton Pro A275 discs**

Norton Pro Soft-Touch discs are made with a specific soft foam backing with high performance and exceptional long life, directly attached to the abrasive paper.

The foam layer absorbs easily any difference in surface, maintaining an excellent cutting action with a very homogeneous, high quality finish.

The sanding operation turns out to be more fluid and linear on a plane surface and is specially suited and more efficient on contoured surfaces, preventing cutting through the paint layer.

The original Soft-Touch® system provides in addition a particular grit cycle related to each specific application. The different colours of Velcro® used for each grit facilitate the identification of Norton Pro Soft-Touch discs.

Colour	Grit	Application
Red	P220	Sanding of filler before primer
Electric blue	P240	
Grey	P280	Sanding of cataphoretic primer
Salmon	P320	
Pink	P360	Sanding of polyurethane primer
Yellow	P400	
Dark Blue	P500	
Fushia	P600	
Turquoise	P800	Cutting back lacquer before a flush joint
White	P1000	Retouching clear coat
Green	P1500	Before polishing and buffing

FEATURES
New premium, heat-treated Aluminium Oxide grain
New unique, fibre-reinforced latex paper
Waterbased No-Fil®
No pigment in No-Fil® or bond system
Flexible foam backing with coloured Norgrip®
Colour coded discs
Available in grits P220-1500

BENEFITS
Faster cut rate
Improved performance
Flexible & tear resistant
Improved load resistance
No risk of colour transfer
Allows contour sanding without cutting through coating layer
Easy identification of grit

**Smart repair disc system**

Small repair requires smaller tools. The Norton smart repair system offers the standard discs and grits in smaller diameters for more precise work requirements and cost reduction.

FEATURES
Small diameter disc system
New premium, heat-treated high performance Aluminium Oxide grain
New unique – fibre-reinforced latex paper
Waterbased No-Fil®
No pigment in No-Fil® or bond
Available in grits P80-P1500

BENEFITS
Access to smaller work areas
Faster repair work time
Faster cut rate
Improved performance
More consistent uniform scratch pattern
Flexible & tear resistant
Improved load resistance
No risk of colour transfer

**Norton Pro A275 Soft-Touch discs**

Grit	150 x 14 mm	150 x 18 mm	
P220	63642557535	63642557561	20
P240	63642557538	63642557563	20
P280	63642557541	63642557564	20
P320	63642557543	63642557565	20
P360	63642557545	63642557567	20
P400	63642557546	63642557569	20
P500	63642557548	63642557570	20
P600	63642557550	63642557572	20
P800	63642557551	63642557571	20
P1000	63642557556	63642557573	20
P1500	63642557559	63642557574	20

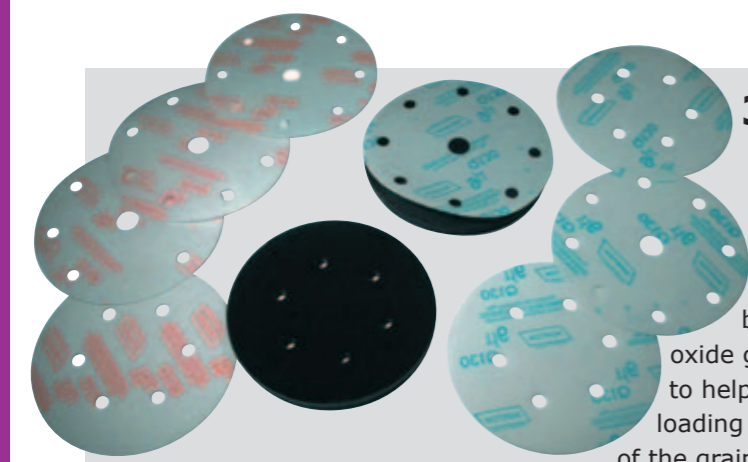


**Norton Pro A275 Norgrip® discs**

Grit	76 mm	
P80	63642585133	50
P120	63642585145	50
P150	63642585148	50
P180	63642585150	50
P220	63642585153	50
P240	63642585156	50
P280	63642585161	50
P320	63642569699	50
P360	63642585165	50
P400	63642585169	50
P500	69957391303	50
P800	63642585172	50
P1000	63642585180	50
P1500	63642585181	50

**APPLICATION TIPS**  
Finer grits can be used dry on base coat / clear coat systems, in combination with a foam interface pads to increase productivity and save time and money.

- Mounting :**
- To be used on Ø 76 mm pad.
  - Use interface pad in combination with the finer grits.
  - For detailed information see page 50.



### 3.3 FILM NORGRIP® DISCS Q130

Norton microfinishing film discs are made with a high strength polyester film backing and micron-graded aluminium oxide grain for fast cutting and consistent finish to help you achieve superior finishing. The anti-loading properties of this product, open structure of the grain coating in combination with the stearate

layer (No-Fil®), avoids an early clogging of the disc and ensures a long life with a high level of finish.

Excellent product for the finishing touch for seam blending, surface refinishing and surface finish improvement.

#### FEATURES

- Premium, micron-graded aluminium oxide grain
- Thickness controlled (75 microns) film backing
- Stearated (No-Fil®) over open coat abrasive layer
- Available in micron grits 9µm & 15µm

#### BENEFITS

- High cut rate
- Generates superior finish
- Increased tear resistance
- Extremely uniform surfaces
- Reduced loading
- Extended life with better finish

#### Q130 film Norgrip® discs



Grit	150 mm x 14	150 mm x 18	
9µ	69957396691	66261181403	50
15µ	69957396692	66261181404	50

#### Mounting :

To be used on Ø 150 mm Norgrip® back-up pad on orbital sanders, in combination with an interface pad. For detailed information see pages 50 and 51.

#### Interface

The use of Q130 discs in combination with an interface pad guarantees a comfortable sanding process with an excellent finish. See pages 50 and 51 for our back-up pads and interface range.



### 3.4 PAPER DISCS - NORTON PRO PLUS A975 NORGRIP® DISCS

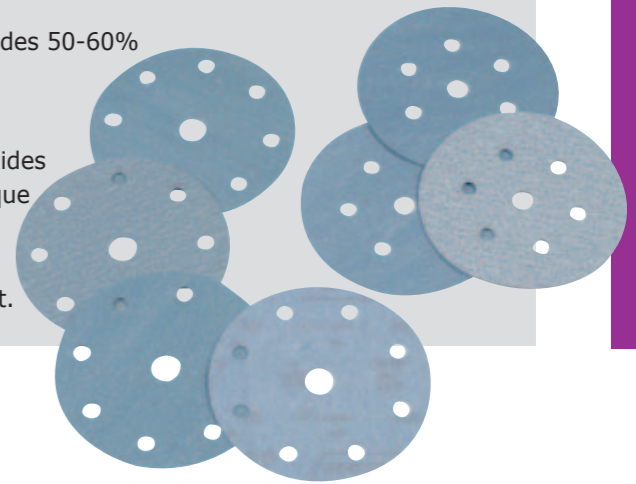
The new A975 No-Fil® SG® product is designed for the most demanding sanding applications on primed and painted parts, composites, marine gel coat, wooden furniture and non-ferrous metals. It is specifically suited for sanding of tougher or more

resistant surfaces like ceramic coatings.

Using a combination of SG® and premium heat-treated aluminium oxide, A975 provides the most aggressive, coolest cut to date, with good wear resistance, lasting up to 2 times longer than conventional designs.

The fibre reinforced B-weight latex saturated paper provides 50-60% better tear resistance while keeping excellent flexibility. The product can be used for both dry or moist sanding.

In addition, the waterbased stearate No-Fil® coating provides maximum load resistance and extends life. With our unique coloured backing technology, no pigment is used in the bond or No-Fil® coating, thus eliminating any colour contamination or transfer when using this Norton product.



#### FEATURES

- New Norton SG® Ceramic blended with premium heat-treated aluminium oxide
- New unique - blue fibre-reinforced latex paper
- Waterbased No-Fil®, no pigment in No-Fil® or bond
- Available in grits P80-P400

#### BENEFITS

- Higher & Faster cut rate
- Ideal for large surfaces
- Consistent and uniform scratch pattern
- Combines flexibility with tear resistance
- Resists clogging during use
- No risk of colour transfer
- Extended life
- Lower downtime

#### Norton Pro Plus A975 Norgrip® discs



Grit	150 mm x 14 mm	150 mm x 18 mm	
P80	63642527655	63642527612	100
P120	63642527659	63642565918	100
P150	63642527657	63642565919	100
P180	63642527661	63642527633	100
P220	63642527662	63642565921	100
P240	63642527666	63642565922	100
P280	63642527667	63642565923	100
P320	63642527669	63642565924	100
P400	63642527670	63642527647	100

#### Mounting :

To be used on Ø 150 mm Norgrip® back-up pad on orbital sanders. For detailed information see page 50.



### 3.5 BACK-UP PADS & FOAM INTERFACE RANGE NORTON PRO

Norgrip® industrial back-up pads are available in 4 different perforations, 3 densities and a versatile attachment system (M8 & 5/16" + keys + 3 washers).

To improve the versatility of Norton discs, a complete range of technical interface pads and conversion interfaces are also available.



Density	Colour	Application
Hard	Black	Heavy duty sanding, best for flattening surfaces or dimensioning.
Medium	Norton Blue	Scuffing, shaping, sanding and finishing. For use on filler, primer, paint, clear coat, wood, plaster, composites, metal.
Soft	Light Blue	Final sanding, to obtain the best finishes.

**Packed in a clear individual display box including :**

- Safety recommendations
- Product information
- Mounting instructions
- Versatile attachment system and allen wrench

FEATURES
Different densities, available in most popular perforations / dust holes patterns
New back plate technology
Attachments for different tools
Easy-peel technology
Colour coding of foam layer

BENEFITS
Applies to a full range of applications with optimal dust extraction
Heavy duty design
Long life
Adapts to all common orbital sanders
Longer life of gripping layer
Easy and quick hardness identification

### Norton Pro Norgrip® Back-up Pads

Diameters	Perforations	DENSITY			Image	
		Soft	Medium	Hard		
76 mm	No hole Fixed spindle		63642567810		6	
	6 holes Fixed spindle		69957396544			6
150 mm	No hole		63642584885		3	
	6+1 holes	63642584834	63642584832	63642584830		3
	8+1 holes	63642584835	63642584884	63642584883		
	Universal		63642584842		3	
203 mm	8 holes		69957371442			3
					3	

### Norton Pro Norgrip® foam Interface

Diameter	Perforations	Article No.	Image
76 mm	No hole	69957394589	10
150 mm	6+1 holes	07660707383	10
	8+1 holes	69957394590	10
	Universal	07660719360	10

### Norton Pro Norgrip® hand pad

**Practical: Norgrip® discs can also be used as cut sheets on this soft Norgrip® hand pad**

Diameter	Perforations	Article No.	Image
150 mm	No hole	63642596416	6

### Norton Pro self-adhesive back-up pads

Diameter	Perforations	Article No.	Image
76 mm	No hole	63642567810	6
125 mm	5 holes	69957396546	3
150 mm	No hole	63642594551	3
	Universal	63642594552	3



### 3.6 BLUE FIRE® CUT-SHEETS FOR MACHINE SANDING

Norton Blue Fire combines the latest NorZon® grain design, with a high-strength paper backing, providing one of the toughest, and longest lasting, coarse grit sanding discs, with a very high performance and productivity.



New

FEATURES	BENEFITS
Latest NorZon® grain design	Self-sharpening grain
	Improved cut rate
	Extended product life
High strength paper backing (E-weight)	Reduces curling & edge chipping
Open abrasive coating	Prevents premature clogging
Full resin bond system	Strong grain adhesion
Available in grit range 40-120	

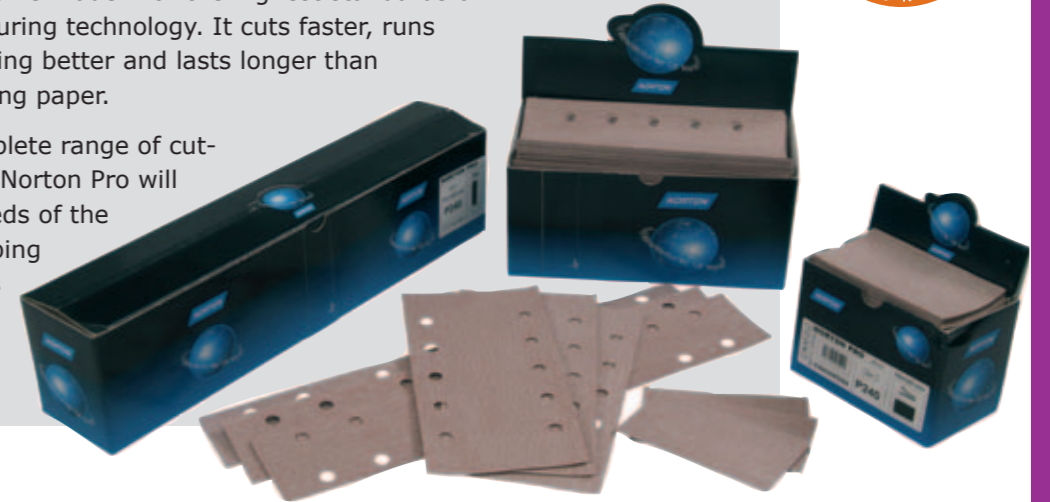
#### Norgrip® Norton Blue Fire® cut sheets

Grit	80 x 133 mm	93 x 180 mm	100 x 150 mm	115 x 230 mm	
40	69957390920	69957390927	69957391019	69957390911	50
60	69957390922	69957390930	69957391020	69957390915	50
80	69957390923	69957390931	69957391023	69957390917	50
120	69957390925	69957390932	69957391025	69957390918	50

### 3.7 NORGRIP® NORTON PRO A275

A275 sanding paper is made with the highest standards of abrasive manufacturing technology. It cuts faster, runs cooler, resists loading better and lasts longer than conventional sanding paper.

Available in a complete range of cut-sheet dimensions, Norton Pro will address all the needs of the body shop for shaping and finishing fillers and other materials.



FEATURES	BENEFITS
New premium, heat-treated Aluminium Oxide grain	Faster cut rate
	Extended life
	Improved performance
New unique fibre-reinforced latex paper	More flexible
	Tear resistant
Full synthetic resin system	Stronger grain adhesion
Waterbased No-Fil®, No pigment in No-Fil® or bond	Improved load resistance
Available in grit range P80-P500	No risk of colour transfer

#### Norgrip® Norton Pro Cut Sheets A275

Grit	80 x 133 mm	93 x 180 mm	100 x 150 mm	115 x 230 mm	
P80	63642585306	63642585409	69957391028	63642585506	100
P100	63642585317	63642585412		63642585507	100
P120	63642585319	63642585422	69957391030	63642585012	100
P150	63642585322	63642585424	69957391033	63642585508	100
P180	63642585323	63642585428	69957391034	63642585013	100
P220	63642585326	63642585431	69957391037	63642585511	100
P240	63642585328	63642585438		63642585014	100
P280	63642585329	63642585442		63642585517	100
P320	63642585331	63642585446		63642585533	100
P360	63642585337	63642585454		63642585536	100
P400	63642585345	63642585458		63642585538	100
P500	63642585349	63642585461		63642585543	100



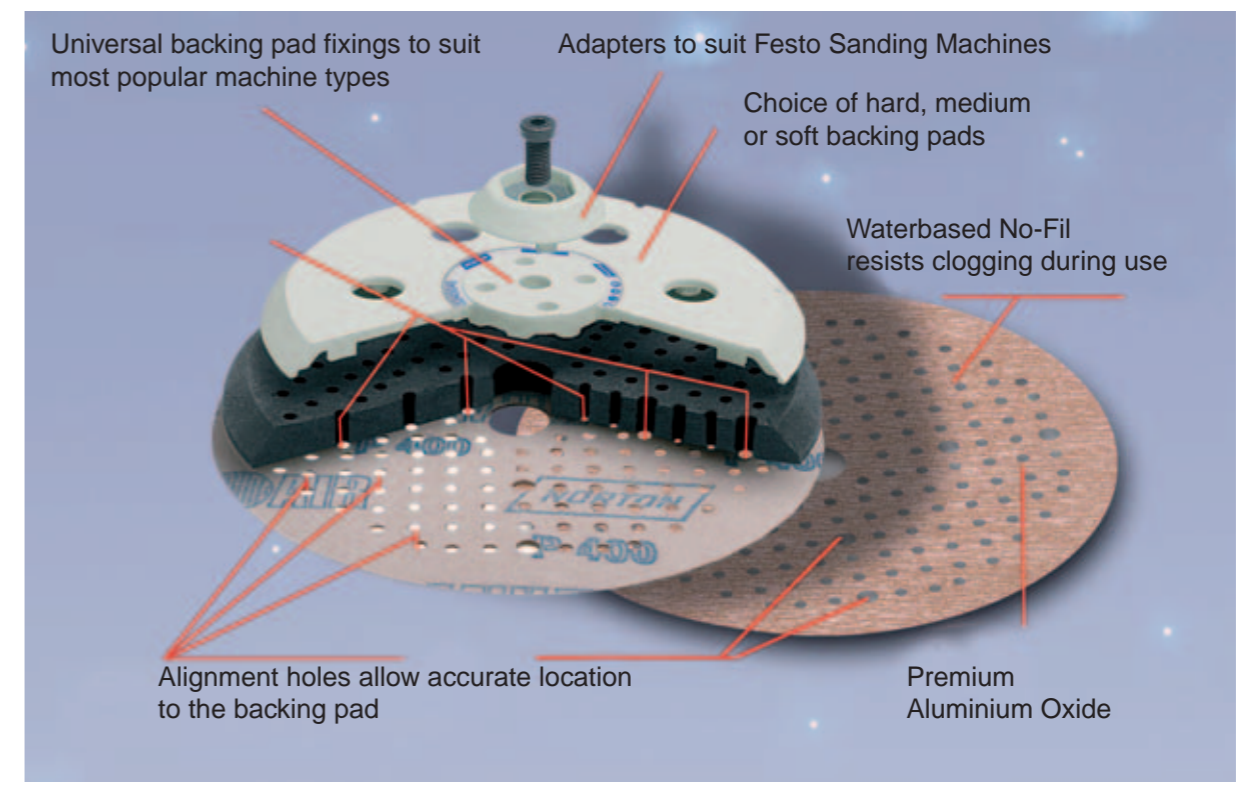
### 3.8 MULTI-AIR® PROCESS®

Norton Multi-Air® process combines the excellence of a premium Norton Multi-Air® abrasive disc with an innovative dust-extraction Multi-Air® back-up pad.

This revolutionary Multi-Air® Process® gives operators the optimal sanding solution to optimize performance, increase productivity and eliminate dust.

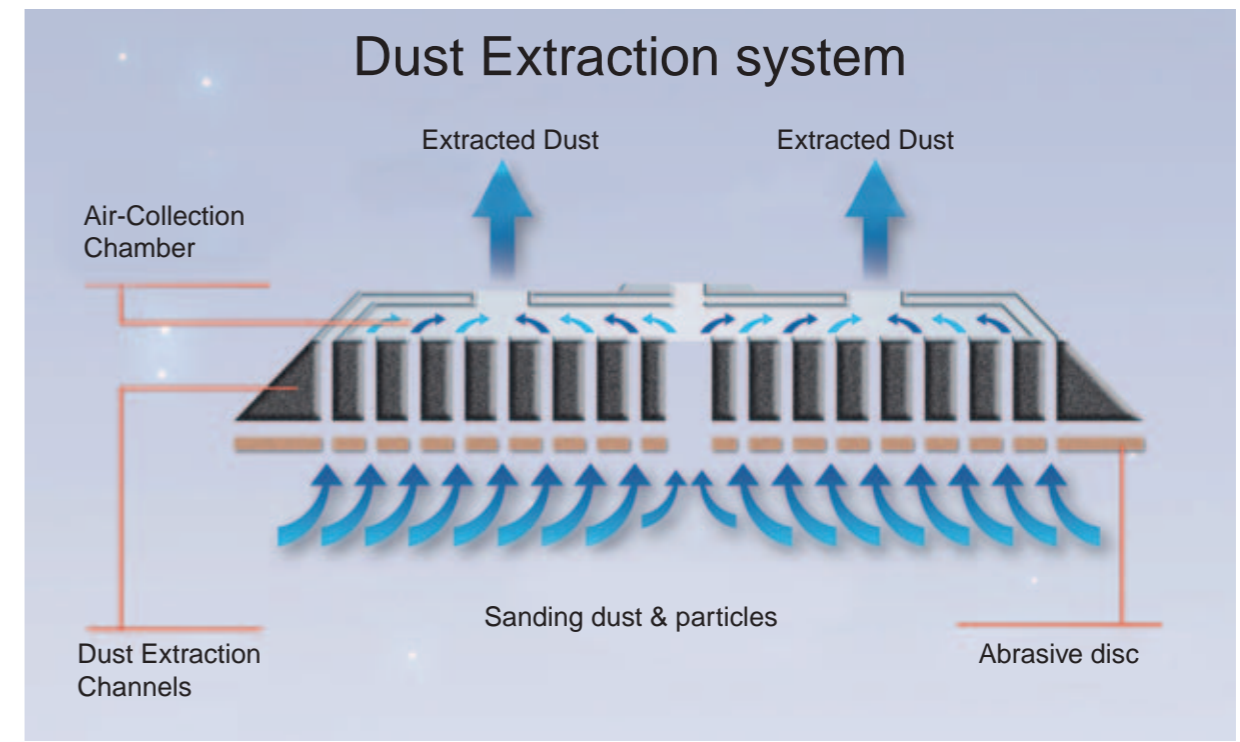
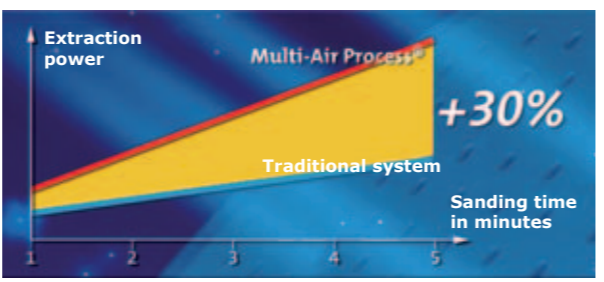
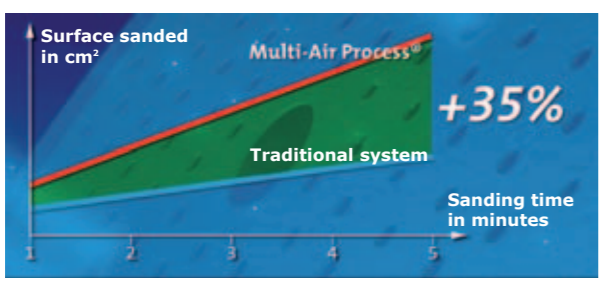
The innovative pad design draws dust into a collection chamber allowing optimal airflow and powerful dust extraction.

Multi-Air® addresses multiple markets including those sanding primed and painted parts in the automotive industry, composites, marine gel coat, furniture, non-ferrous metals and many more.



FEATURES	BENEFITS
Revolutionary design for maximum dust extraction	30% increase in dust extraction. Clogging is virtually eliminated. Cleaner working environment. Less dust and contamination.
Cutting surface of disc remains clean	35% increase in productivity versus traditional vacuum systems. Consistent cut throughout disc life.
Premium Abrasive grain	Substantially longer life and faster cut than conventional abrasives.
Unique Soft Touch discs	Sand over contours without cutting through.

#### Advantages of Multi-Air Process®



Extraction holes:

- 181 holes maximize dust removal for 150 mm
- 125 holes maximize dust removal for 125 mm

The overall abrasive area is similar to that of conventional discs with traditional, 6, 7 or 9 holes dust extraction.

**Multi-Air® NorZon® Norgrip® discs**



Multi-Air® Norgrip® NorZon® combines the latest NorZon® grain design, and a high strength paper backing, with all the features of the Multi-Air® concept.

The best product for the fast removal of old paint layers, smoothing of body filler, flattening of sharp edges, and large surface areas.



FEATURES	BENEFITS
Latest NorZon® grain design	Self-sharpening grain Improved cut-rate for higher productivity Extended product life
High strength paper backing (E-weight)	Reduces curling & edge chipping Tear resistant
Open abrasive coating	Prevents premature clogging
Full resin bond system	Strong and improved grain adhesion

**Multi-Air® NorZon® Norgrip® discs**

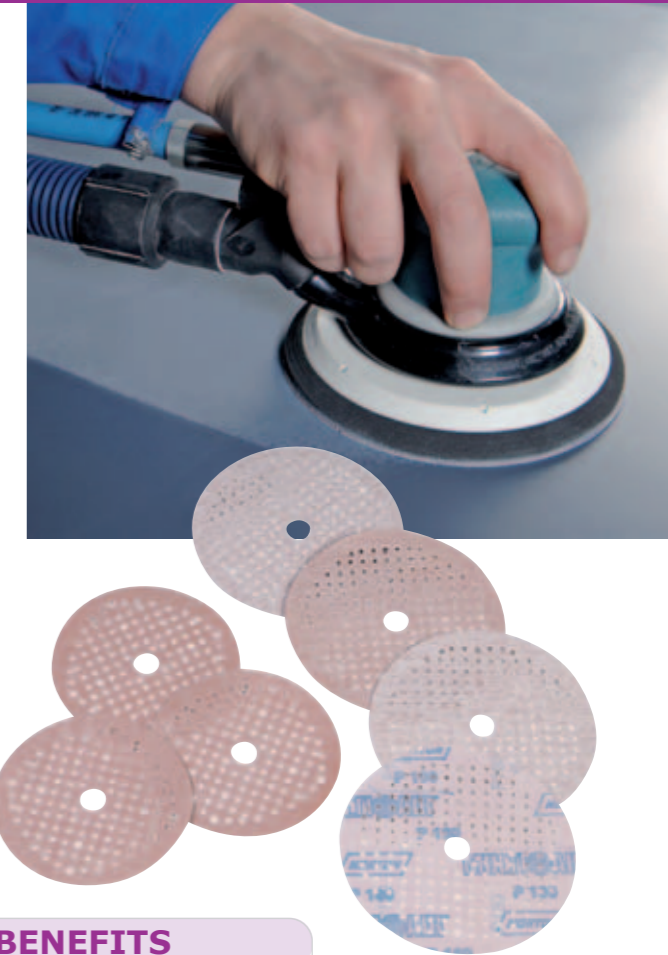
	
<b>Grit</b>	<b>150 x 18 mm</b>
P80	66261181412 50

**Multi-Air® Norgrip® discs**

Norton Multi-Air® sanding paper is made with the best standards of abrasive manufacturing technology, specially designed for final dry sanding operations.


It cuts faster, runs cooler, resists loading better and lasts longer than any conventional sanding paper. The special No-Fil® coating prevents the build-up of dust and avoids premature clogging of the disc. In very fine grits, it can be used for final dry sanding operations before spraying without any risks of runs.

Multi-Air® is the logical choice for the professional body shop, and is available in Norgrip®, and Soft-Touch discs.



FEATURES	BENEFITS
New premium, heat-treated aluminium oxide grain	Faster cut rate 30% increase in dust extraction
New unique – fibre-reinforced latex paper	Flexible & tear resistant
Waterbased No-Fil®	Improved load resistance
No pigment in No-Fil® or bond	No risk of colour transfer
Available in grits P80-P1500	

**Multi-Air® Norgrip® discs**

Grit	125 x 18 mm	150 x 18 mm	
P80	63642563513	63642560561	100
P120	63642563514	63642560562	100
P150	63642563515	63642560563	100
P180	63642563516	63642560564	100
P220	63642563517	63642560565	100
P240	63642563518	63642560566	100
P280	63642563519	63642560567	100
P320	63642563520	63642560568	100
P360	63642563521	63642560569	100
P400	63642563522	63642560570	100
P500	63642563523	63642560571	100
P600	63642563524	63642560572	100
P800	63642563525	63642560573	100

**Mounting :**

To be used on Ø 125 and Ø 150 mm Multi-Air® bac-kup pads on orbital sanders. For detailed information see page 62

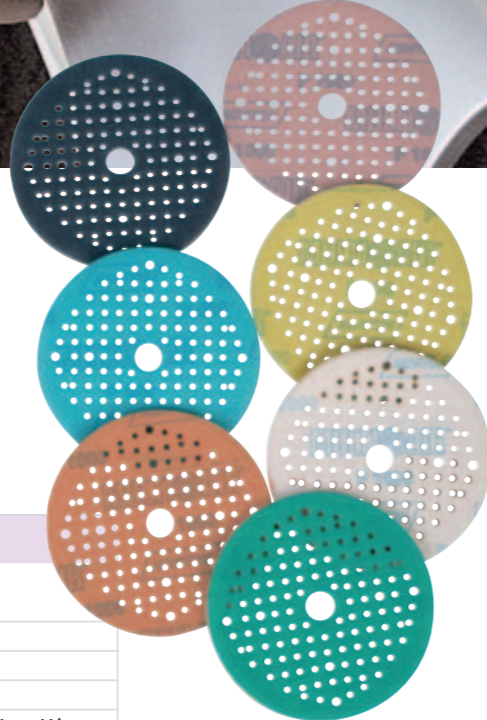
**Multi-Air® Soft-Touch discs**

Multi-Air® Soft-Touch discs are made with a specific soft foam backing with high performance and exceptional long life, directly attached to the abrasive paper.

The foam layer absorbs easily any difference in surface, maintaining an excellent cutting action with a very homogeneous, high level finish.

The sanding operation turns out to be more fluid and linear on the plane surface and is specially suited and more efficient on contoured surfaces, without cutting through the paint layer.

The original Soft-Touch system, provides in addition a particular grit cycle related to each specific application, identified by the different colour of the velcro. The different colours used for each sanding operation facilitate the application of Norton Multi-Air® Soft-Touch discs.



**FEATURES**

New premium, heat-treated Aluminium Oxide grain  
 New unique – fibre-reinforced latex paper Waterbased No-Fil®  
 No pigment in No-Fil® or bond system  
 Flexible foam backing with coloured Norgrip®  
 Multi-Air holes configuration  
 Colour coded discs to properly identify grit  
 Available in grits P320-1500

**BENEFITS**

Faster cut rate  
 Improved performance  
 Flexible & tear resistant  
 Improved load resistance  
 No risk of colour transfer  
 Allows contour sanding without cutting through  
 Maximum dust extraction for a clean work surface and increased life  
 Application related

**Mounting :**

To be used on Ø 125 and Ø 150 mm Multi-Air® back-up pads on orbital sander.  
 For detailed information see page 52.

**Multi-Air® Soft-Touch discs**

Colour	Grit	Application	125 x 18 mm	150 x 18 mm	
Salmon	P320	Sanding cataphoretic coats and primer	636425 <b>63526</b>	636425 <b>60574</b>	20
Yellow	P400		636425 <b>63527</b>	636425 <b>60575</b>	20
Dark Blue	P500		636425 <b>63528</b>	636425 <b>60576</b>	20
Fushia	P600		636425 <b>63529</b>		20
Blue	P800	Cutting back lacquer before a flush joi at	636425 <b>63530</b>	636425 <b>60577</b>	20
White	P1000	Retouching clear coat	636425 <b>63531</b>	636425 <b>60578</b>	20
Green	P1500	Before polishing and buffing	636425 <b>63532</b>	636425 <b>60579</b>	20

**Multi-Air® kit**

It is always difficult to adopt a new process without having tested it before. Having this in mind, a Multi-Air® Kit is available with a sampling of all that is needed to start with Multi-Air® Process®.

**The kit includes:**

- A Multi-Air® back-up pad – 181 holes with special dust air chamber
- A sampling of Multi-Air® NorZon®, Multi-Air®, and Multi-Air® Soft-Touch discs



**Multi-Air® discs kit**

Grit	Type	Qty in Kit	Article N°	
	Medium Multi-Air® Pad	1	636425 <b>87576</b>	1
P80	Multi-Air® NorZon®	5		
P120	Multi-Air®	5		
P240	Multi-Air®	5		
P320	Multi-Air®	5		
P400	Multi-Air®	5		
P400	Multi-Air® Soft-Touch	3		
P500	Multi-Air® Soft-Touch	3		
P800	Multi-Air® Soft-Touch	3		



### 3.9 MULTI-AIR® PLUS

The new A975 No-Fil® SG® product is designed for the most demanding sanding applications on primed and painted darts, composites, marine gel coat, wooden furniture and non-ferrous metals. It is specifically suited for sanding of tougher or more resistant surfaces like ceramic coatings.

Using a combination of SG® and premium heat-treated aluminium oxide, A975 provides the most aggressive, coolest cut to date. With good wear resistance, it gives the longest possible life, up to 2 times longer than conventional designs.

A975 achieves a more consistent and uniform scratch pattern, allowing to maintain desired surface finish while having higher cut rates.

The fibre reinforced B-weight Latex saturated paper provides 50-60% better tear resistance while keeping excellent flexibility. The product can be used for both dry or moist sanding.

In addition, the waterbased stearate No-Fil® coating provides maximum load resistance and extends life. With our unique coloured backing technology, no pigment is used in the bond or No-Fil® coating, thus eliminating any colour contamination or transfer when using this Norton products.

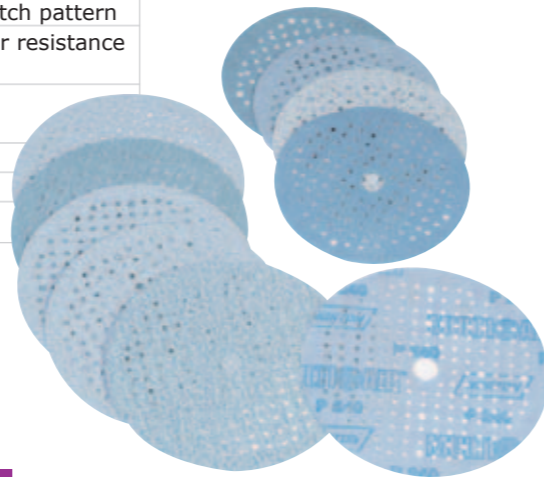


#### FEATURES

New Norton SG® Ceramic blended with premium heat-treated aluminium oxide  
 New unique - blue fibre-reinforced latex paper  
 Waterbased No-Fil®, no pigment in No-Fil® or bond  
 Improved performance  
 Ideal for large surfaces  
 Available in grits P80-400

#### BENEFITS

Higher & Faster cut-rate  
 Consistent and uniform scratch pattern  
 Combines flexibility with tear resistance  
 Resists clogging during use.  
 No risk of colour transfer  
 Extended life  
 Lower downtime



#### Multi-Air® Plus Norgrip® discs

Grit	125 x 18 mm	150 x 18 mm	
80	63642563535	63642565916	400
120	63642563536	63642523429	400
150	63642563537	63642523430	400
180	63642563538	63642565920	400
220	63642563539	63642523434	400
240	63642563540	63642523435	400
280	63642563541	63642523436	400
320	63642563542	63642523437	400
400	63642563543	63642565925	400

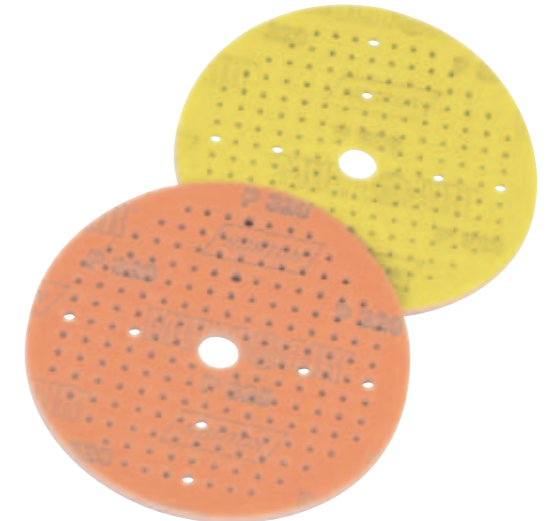
### Multi-Air® Plus Soft-Touch discs

Multi-Air® Plus Soft-Touch discs are made with a specific soft foam backing with high performance and exceptional long life, directly attached to the abrasive paper.

The foam layer absorbs easily any difference in surface, maintaining an excellent cutting action with a - very homogeneous - high level finish.

The sanding operation turns out to be more fluid and linear on the plane surface and is specially suited and more efficient on contoured surfaces, without cutting through the paint layer.

The original Soft-Touch system, Norton patented, provides in addition a particular grit cycle related to each specific application, identified by the different colour of the velcro. The different colours used for each sanding operation facilitate the application of Norton Pro Soft-Touch discs.



#### Multi-Air® Plus Soft-Touch discs

Colour	Grit	Application	125 x 18 mm	150 x 18 mm	
Salmon	P320	Sanding cataphoretic coats and primer	63642563544	63642586352	20
Yellow	P400	Sanding polyurethane primer	63642563545	63642586353	20

#### Multi-Air® Plus discs kit

Grit	Type	Qty in Kit	Article N°	
	Multi-Air® Pad	1	69957395370	1
P80	Multi-Air® Plus	5		
P120	Multi-Air® Plus	5		
P240	Multi-Air® Plus	5		
P320	Multi-Air® Plus	5		
P400	Multi-Air® Plus	5		
P320	Multi-Air® Plus Soft-Touch	3		
P400	Multi-Air® Plus Soft-Touch	3		

#### Mounting :

To be used on Ø 125 and Ø 150 mm medium or hard Multi-Air® back-up pads on orbital sanders. For detailed information see page 62.



## Multi-Air® Process back-up pads



The innovative Multi-Air® back-up pad design draws dust into a collecting chamber allowing optimal airflow and powerful dust extraction.


High performance, high productivity and a clean surface and working environment are the outcome of this innovative design.

Multi-Air® back-up pad 150 mm is available in 3 densities (125 mm in medium and soft):


Density	Applications
Hard	Heavy duty sanding, best for flattening surfaces or dimensions
Medium	Scuffing, shaping, sanding and finishing, for use on filler, primer, paint, clear coat, wood, plaster, composites, metal
Soft	Final sanding, to obtain the best finishes

Packed in individual boxes with Festo Adapter, 2 x M8 & 5/16" bolts and 3 fibre ring spacers.

## Multi-Air® Process back-up pads

Diameter	Type	Article N°	
125 mm	Medium	636425 <b>63533</b>	2
	Soft	636425 <b>63534</b>	2
150 mm	Hard	076607 <b>19198</b>	1
	Medium	636425 <b>60580</b>	1
	Soft	636425 <b>60605</b>	1
	Adapter for Rupes	636425 <b>26648</b>	1

## Multi-Air® Process interface pads

Diameter	Article N°	
125 mm	636425 <b>85864</b>	16
150 mm	076607 <b>19359</b>	12