

2

MANUAL SANDING





2.1 RECTANGULAR PAPER CUT SHEETS WITH SELF-GRIPPING NORGRIP®

Norton offers a full range of cut-sheets for hand & machine use for smoothing body or primer filler. Providing efficiency and user-friendly abrasive solutions, the extended range of dimensions and grits, complies with a variety of applications and is practical in use. Be it for a small or larger surface area, Norton offers the right cost-efficient solution.

NorZon® Blue Fire® Norgrip® cut sheets

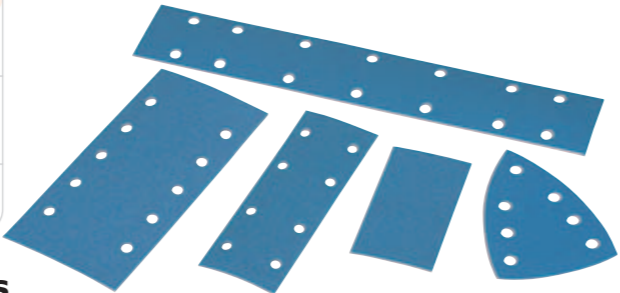
Norton Blue Fire® combines the latest NorZon® grain design, with a high strength paper backing, providing one of the toughest, longest lasting, high performance coarse grit sandpapers ever made.

Ideal product, in combination with the New Norton self-gripping hand block range, for smoothing of body filler, flattening of sharp edges and large surface areas.



New

| FEATURES | BENEFITS |
|--|--|
| Latest NorZon® grain design | Self-sharpening grain Improved cut-rate |
| High strength paper backing (E-weight) | Extended product life Reduces curling & edge chipping |
| Full resin bond system Available in grit range 40-120 | Strong grain adhesion |



NorZon® Blue Fire® Norgrip® cut sheets

| Grit | 70 x 198 mm | 70 x 420 mm | 80 x 133 mm | |
|------|-------------|-------------|-------------|----|
| 40 | 69957390890 | 69957390902 | 69957390920 | 50 |
| 60 | 69957390892 | 69957390905 | 69957390922 | 50 |
| 80 | 69957390896 | 69957390909 | 69957390923 | 50 |
| 120 | 69957390901 | 69957390910 | 69957390925 | 50 |

| Grit | 81 x 153 mm | 93 x 180 mm | 100 x 150 mm | 115 x 230 mm | |
|------|-------------|-------------|--------------|--------------|----|
| 40 | 69957390884 | 69957390927 | 69957391019 | 69957390911 | 50 |
| 60 | 69957390886 | 69957390930 | 69957391020 | 69957390915 | 50 |
| 80 | 69957390885 | 69957390931 | 69957391023 | 69957390917 | 50 |
| 120 | 69957390873 | 69957390932 | 69957391025 | 69957390918 | 50 |

Norton Pro A275 Norgrip® cut sheets

A275 sanding paper is made with the highest standards of abrasive manufacturing technology. It cuts faster, runs cooler, resists loading better and lasts longer than any conventional sanding paper.

Norton Pro is an excellent choice for dry sanding paint, primer and filler surfacing, for deburring, removing sanding scratches, shaping and finishing plastic filler and feather-edging repaired areas. The special No-Fil coating prevents premature loading and extends life.



| FEATURES | BENEFITS |
|---|--|
| New premium, heat-treated Aluminium Oxide grain | Faster cut rate Extended life Improved performance |
| New unique fibre-reinforced latex paper | More flexible Tear resistant |
| Waterbased No-Fil, No pigment in No-Fil or bond | Improved load resistance No risk of colour transfer |
| Full synthetic resin system | Stronger grain adhesion |
| Available in grit range P80-P800 | |



Norton Pro Norgrip® cut sheets

| Grit | 70 x 125 mm | 70 x 198 mm | 70 x 420 mm | |
|------|-------------|-------------|-------------|-----|
| P80 | 6364258002 | 63642585468 | 63642585549 | 100 |
| P100 | 63642585263 | 63642585475 | 63642585551 | 100 |
| P120 | 63642585272 | 63642585477 | 63642585555 | 100 |
| P150 | 6364258005 | 63642585479 | 63642585558 | 100 |
| P180 | 63642585274 | 63642585481 | 63642585561 | 100 |
| P220 | 63642585281 | 63642585492 | 63642585566 | 100 |
| P240 | 63642585284 | 63642585493 | 63642585568 | 100 |
| P280 | 63642585286 | 63642585494 | 63642585573 | 100 |
| P320 | 6364258006 | 63642585495 | 63642585576 | 100 |
| P360 | 63642585291 | 63642585496 | 63642585578 | 100 |
| P400 | 63642585294 | 63642585497 | 63642585579 | 100 |
| P500 | 63642569777 | 63642585498 | 63642585580 | 100 |
| P600 | 63642569669 | | | 100 |
| P800 | 63642569670 | | | 100 |

Norton Pro Norgrip® cut sheets

| Grit | 80 x 133 mm | 81 x 153 mm | 93 x 180 mm | |
|------|-------------|-------------|-------------|-----|
| P80 | 63642585306 | 63642585372 | 63642585409 | 100 |
| P100 | 63642585317 | 63642585376 | 63642585412 | 100 |
| P120 | 63642585319 | 63642585377 | 63642585422 | 100 |
| P150 | 63642585322 | 63642585378 | 63642585424 | 100 |
| P180 | 63642585323 | 63642585383 | 63642585428 | 100 |
| P220 | 63642585326 | 63642585384 | 63642585431 | 100 |
| P240 | 63642585328 | 63642585399 | 63642585438 | 100 |
| P280 | 63642585329 | 63642585400 | 63642585442 | 100 |
| P320 | 63642585331 | 63642585402 | 63642585446 | 100 |
| P360 | 63642585337 | 63642585403 | 63642585454 | 100 |
| P400 | 63642585345 | 63642585406 | 63642585458 | 100 |
| P500 | 63642585349 | 63642585407 | 63642585461 | 100 |



| Grit | 100 x 150 mm | 115 x 230 mm | |
|------|--------------|--------------|-----|
| P80 | 69957391028 | 63642585506 | 100 |
| P100 | | 63642585507 | 100 |
| P120 | 69957391030 | 63642585012 | 100 |
| P150 | 69957391033 | 63642585508 | 100 |
| P180 | 69957391034 | 63642585013 | 100 |
| P220 | 69957391037 | 63642585511 | 100 |
| P240 | | 63642585014 | 100 |
| P280 | | 63642585517 | 100 |
| P320 | | 63642585533 | 100 |
| P360 | | 63642585536 | 100 |
| P400 | | 63642585538 | 100 |
| P500 | | 63642585543 | 100 |



Sanding blocks & files

Norton offers a complete range of sanding blocks & files, fully compatible with the extended Norton Pro & Blue Fire cut-sheets Norgrip® range.



FEATURES

Heavy duty components
Ergonomic design with anti-slip handle
Provided with dust extraction
Rotating vacuum hose adaptor

BENEFITS

Long life product
Good gripping
Dust-free sanding
Easy to connect

Perforated Norgrip® sanding blocks

| 70 x 125 mm | 70 x 198 mm | 70 x 390 mm | |
|-------------|-------------|-------------|---|
| 07660740445 | 69957384977 | 07660719282 | 1 |

| 81 x 153 mm | 115 x 230 mm | Flexible pipe 4 m | |
|-------------|--------------|-------------------|---|
| 07660719284 | 07660719281 | 69957371450 | 1 |

Plain Norgrip® sanding block

| Dimensions | Article N° | |
|-------------|-------------|---|
| 70 x 125 mm | 07660705180 | 1 |



2.2 NORTON PRO A275 PLAIN CUT-SHEETS AND SHEETS

Excellent choice for dry sanding old paint, primer, filler and between colour coats. Also for deburring, removing scratches and finishing plastic filler, and feather-edging repaired areas. The special No-Fil® coating prevents premature loading.

The pre-cut sheets 115x280mm are suited for hand-use or on orbital sanders.

The full sheets can be used manually or cut into half or third sheets to fit on orbital sanders or sanding blocks.

Norton Pro plain cut sheets

| Grit | 115 x 280 mm | |
|-------|--------------|-----|
| P80 | 63642588214 | 100 |
| P100 | 63642588216 | 100 |
| P120 | 63642588217 | 100 |
| P150 | 63642588218 | 100 |
| P180 | 63642588221 | 100 |
| P220 | 63642588222 | 100 |
| P240 | 63642588223 | 100 |
| P280 | 63642588224 | 100 |
| P320 | 63642588225 | 100 |
| P400 | 63642588226 | 100 |
| P500 | 63642588227 | 100 |
| P600 | 63642588228 | 100 |
| P1000 | 63642514399 | 100 |



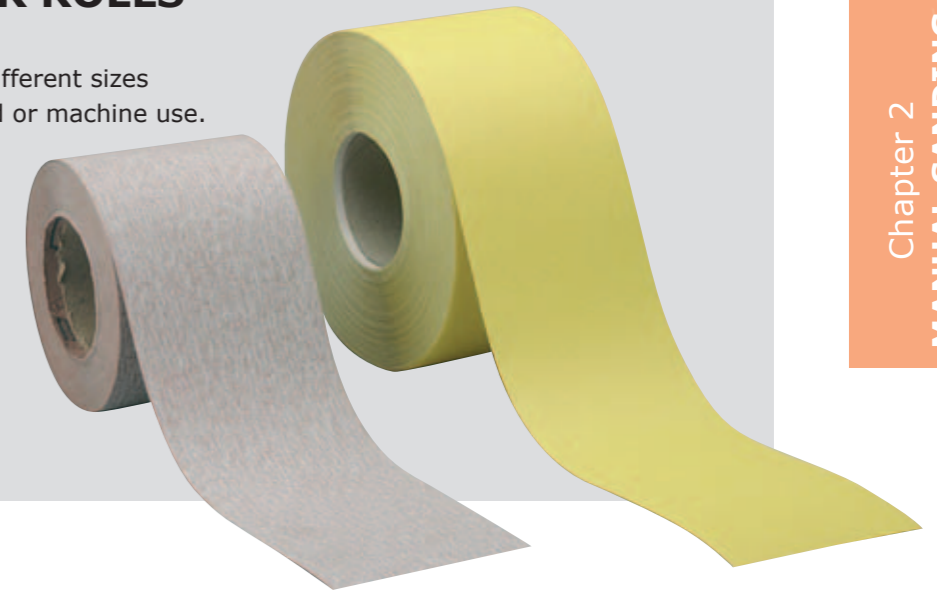
Norton Pro sheets

| Grit | 230 X 280 mm | |
|------|--------------|-----|
| P80 | 63642558015 | 50 |
| P100 | 63642585256 | 50 |
| P120 | 63642558016 | 100 |
| P150 | 63642586145 | 100 |
| P180 | 63642558017 | 100 |
| P220 | 63642586139 | 100 |
| P240 | 63642558018 | 100 |
| P280 | 63642585742 | 100 |
| P320 | 63642586132 | 100 |
| P360 | 63642586133 | 100 |
| P400 | 63642586134 | 100 |
| P500 | 63642586136 | 100 |
| P600 | 63642586137 | 100 |
| P800 | 63642586138 | 100 |

2.3 NORTON PAPER ROLLS

Norton Pro rolls are available in different sizes and easy to cut to length for hand or machine use.

The width of the rolls have been selected to ideally fit all common pad or block sizes.



Heavy paper rolls G131

Heavy backed E-weight rolls, with sharp Aluminium Oxide grain. Available in coarse grits P40, P60 and P80.

| Grit | 70 mm x 25 m | 100 mm x 25 m | 115 mm x 25 m | |
|------|--------------|---------------|---------------|---|
| P40 | 69957391049 | 69957391063 | 69957391083 | 2 |
| P60 | 69957391054 | 69957391064 | 69957391087 | 2 |
| P80 | 69957391059 | 69957391072 | 69957391093 | 2 |

Norton Pro paper rolls A275

Norton Pro A275 rolls, with premium Aluminium Oxide grain, are available in grits P80-P500. Excellent products for use on wood, paint, lacquers with high productivity, and long-lasting.

| Grit | 70 mm x 50 m | 100 mm x 50 m | 115 mm x 50 m | |
|------|--------------|---------------|---------------|---|
| P120 | 69957380784 | 63642591123 | 69957380761 | 2 |
| P150 | 69957380785 | 69957391073 | 69957380765 | 2 |
| P180 | 69957380788 | 63642591124 | 69957380767 | 2 |
| P220 | 69957380790 | 63642590924 | 69957380769 | 2 |
| P240 | 69957380792 | 63642590927 | 69957380777 | 2 |
| P280 | 69957380794 | 63642591648 | 69957380778 | 2 |
| P320 | 69957380795 | 63642591649 | 69957380779 | 2 |
| P400 | 69957380797 | 69957391077 | 69957380781 | 2 |
| P500 | 69957396694 | 69957396695 | 69957396696 | 2 |



2.4 NORGRIP® ROLLS


Norton Norgrip rolls is a range of high performance abrasive rolls, selected for fairing, shaping, sanding and finishing boats, plugs and moulds.

These rolls are supplied with the easy Norgrip fixing system in the common roll sizes, 75mm and 115mm width, easy to cut to length and compatible with any sanding block, files and, fairing board available.



Norgrip® rolls H231



| Grit | 75 mm x 25 m | 115 mm x 25 m |  |
|------|---------------------|---------------------|---|
| P40 | 699573 91104 | 699573 91121 | 2 |
| P60 | 699573 91106 | 699573 91123 | 2 |
| P80 | 699573 91112 | 699573 91133 | 2 |

Norton Pro Norgrip® rolls A275



| Grit | 75 mm x 25 m | 115 mm x 25 m |  |
|------|---------------------|---------------------|---|
| P120 | 699573 91149 | 699573 91218 | 2 |
| P150 | 699573 91151 | 699573 91219 | 2 |
| P180 | 699573 91152 | 699573 91220 | 2 |
| P220 | 699573 91153 | 699573 91221 | 2 |
| P240 | 699573 91155 | 699573 91222 | 2 |
| P280 | 699573 91156 | 699573 91223 | 2 |
| P320 | 699573 91157 | 699573 91224 | 2 |
| P400 | 699573 91159 | 699573 91225 | 2 |