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# PRODUCT CATALOGUE

Competitive Solutions  
for Standard Abrasive  
Applications

Cutting-Off and Grinding Wheels

Bonded Abrasives

Coated Abrasives

Diamond Blades

  
SAINT-GOBAIN  
ABRASIVES

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Form # 1012

# Competitive solutions for standard abrasive applications



Atlas is a new brand from Saint-Gobain Abrasives offering a range of products including cutting-off & grinding wheels, bonded and coated abrasives and diamond blades. This new range brings extremely competitive solutions for our customers' most popular applications in the industrial and non-industrial sectors, for example maintenance, wood, metal working industry and construction. Atlas brings benefits including continual product development and reliable quality at the best possible price.

Saint-Gobain Abrasives is world leader in the abrasives market with a strong presence in the USA, Europe, Asia and Latin America. The abrasives division serves its customers through structured units in 26 countries and employs nearly 16,000 people. It is the only international manufacturer to produce three major types of abrasives: bonded abrasives, coated abrasives, diamond products. The abrasives division has the reputation for exceptional technology, an extensive product range, quality and innovation, and a highly effective distribution network.

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Our responsibility to our customers, particularly in the area of safety and comfort, is taken very seriously. Products are designed and produced to the most stringent quality standards to guarantee optimum personal safety and user comfort. **Saint-Gobain Abrasives is an active member of both FEPA and oSa.** Atlas products comply with all expectations of European safety standards.

**FEPA**, the Federation of European Producers of Abrasives, is dedicated to the promotion of safety in the use of abrasives and is actively involved in the preparation and implementation of the European (EN) and International Standards (ISO) for Abrasives and Grinding Machines.

**oSa**, the Organisation for Safety of Abrasives pursues in close collaboration with FEPA the objectives of supporting both the currently attained safety standards for abrasive products and their further developments.

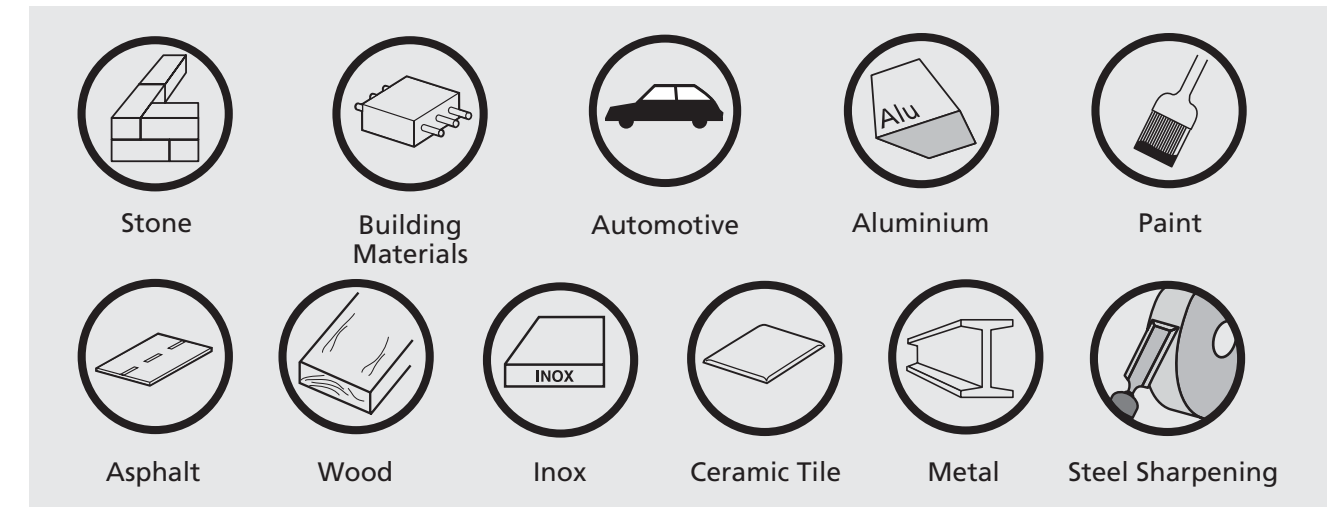
The internal testing and certification is based on the following standards:

- Safety requirements for bonded abrasive products (EN 12413: 1999)
- Safety requirements for superabrasive products (EN 13236: 2001)
- Safety requirements for coated abrasives (EN 13743: 2002)

Thus the oSa symbol on the abrasive signifies enhanced application safety for the user, a reduced liability risk and excellent brand image for manufacturers, traders and those in marketing.



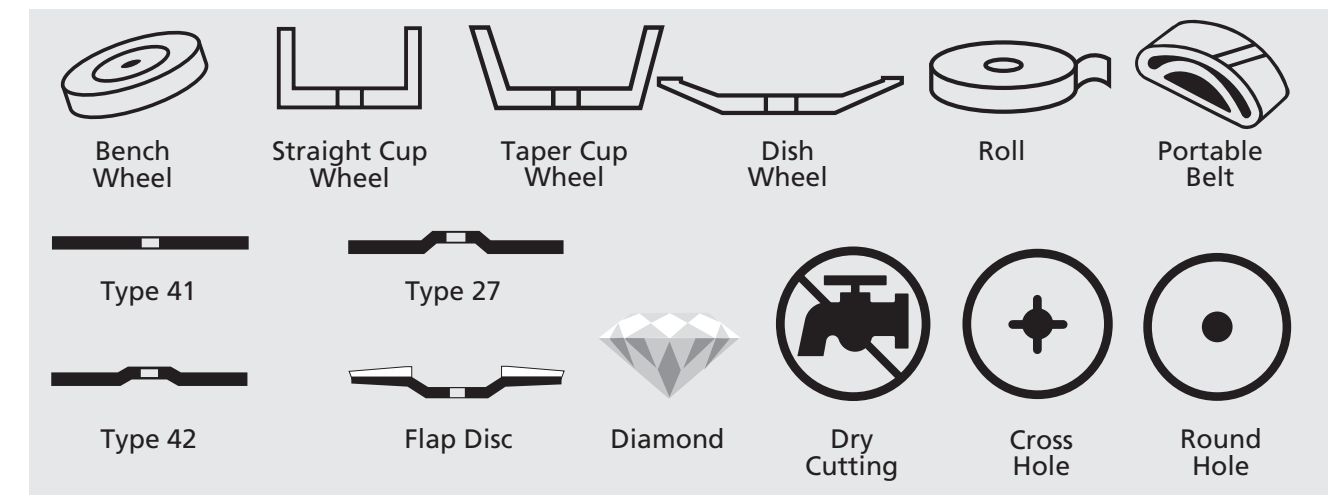
Application Pictograms



Machine Pictograms



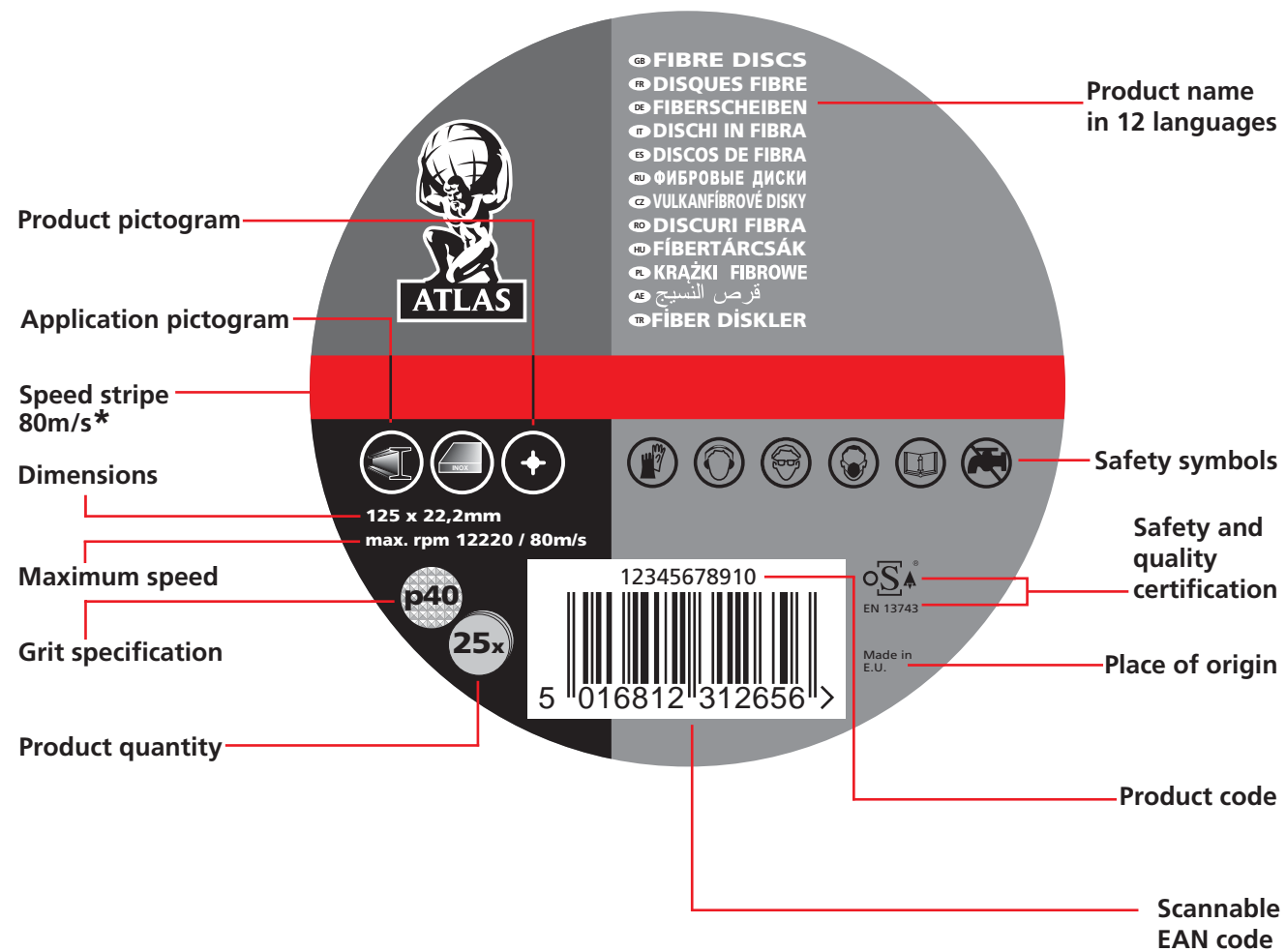
Product Pictograms



Safety Pictograms



How to read the product packaging:



\*Speed Stripe Key

	(50m/s)
	(63m/s)
	(80m/s)
	(100m/s)

GRINDING WHEELS

Applications: Standard, general purpose range of wheels giving above average performance across a wide range of materials.

Metal - type 27 Maximum operating speed 80m/s.

Dimensions Dia x T x Bore (mm)	Product Specification	Pack Quantity	Article Number
100 x 6.0 x 16.0	A24R-BF	10	66252828865
115 x 6.0 x 22.2	A24R-BF	10	66252828866
125 x 6.0 x 22.2	A24R-BF	10	66252828867
150 x 6.0 x 22.2	A24R-BF	10	66252828868
180 x 6.0 x 22.2	A24R-BF	10	66252828869
230 x 6.0 x 22.2	A24R-BF	10	66252828870
230 x 8.0 x 22.2	A24R-BF	10	66252829677
230 x 10.0 x 22.2	A24R-BF	10	66252829678

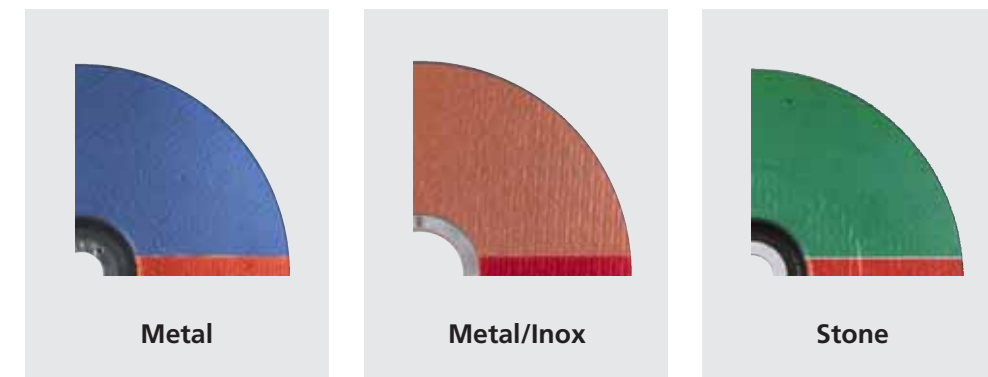


Stone - type 27 Maximum operating speed 80m/s.

Dimensions Dia x T x Bore (mm)	Product Specification	Pack Quantity	Article Number
100 x 6.0 x 16.0	C24R-BF	10	66252828888
115 x 6.0 x 22.2	C24R-BF	10	66252828889
125 x 6.0 x 22.2	C24R-BF	10	66252828890
150 x 6.0 x 22.2	C24R-BF	10	66252828891
180 x 6.0 x 22.2	C24R-BF	10	66252828892
230 x 6.0 x 22.2	C24R-BF	10	66252828893



Application colour coding



## CUTTING-OFF WHEELS

Applications: Standard, general purpose range of wheels giving above average performance across a wide range of materials.

### Metal - type 41

Maximum operating speed 80m/s.

Dimensions Dia x T x Bore (mm)	Product Specification	Pack Quantity	Article Number
100 x 2.5 x 16.0	A30S-BF	25	66252828871
115 x 2.5 x 22.2	A30S-BF	25	66252828874
125 x 2.5 x 22.2	A30S-BF	25	66252828877
150 x 1.6 x 22.2	A30S-BF	25	66252829679
150 x 2.5 x 22.2	A30S-BF	25	66252828878
180 x 2.0 x 22.2	A30S-BF	25	66252828879
180 x 2.5 x 22.2	A30S-BF	25	66252828880
230 x 2.0 x 22.2	A30S-BF	25	66252828881
230 x 2.5 x 22.2	A30S-BF	25	66252828882

Dimensions Dia x T x Bore (mm)	Product Specification	Pack Quantity	Article Number
300 x 3.5 x 25.4	A24R-BF	10	66252919373
300 x 3.5 x 32.0	A24R-BF	10	66252828801
350 x 3.5 x 32.0	A24R-BF	10	66252918892
400 x 4.0 x 32.0	A24R-BF	10	66252829684

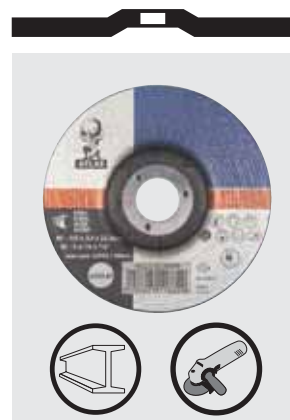
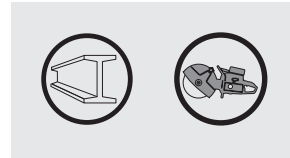
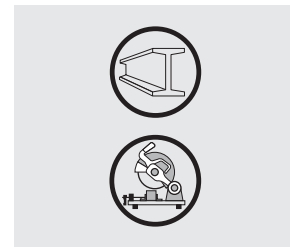
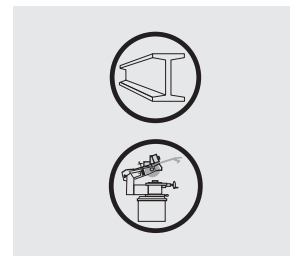
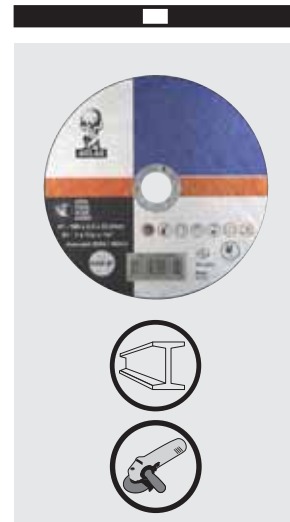
Dimensions Dia x T x Bore (mm)	Product Specification	Pack Quantity	Article Number
300 x 2.8 x 25.4	A36P-BF	10	66252829681
300 x 2.8 x 32.0	A36P-BF	10	66252828802
350 x 2.8 x 25.4	A36P-BF	10	66252829683
350 x 2.8 x 32.0	A36P-BF	10	66252829682

Dimensions Dia x T x Bore (mm)	Product Specification	Pack Quantity	Article Number
300 x 3.5 x 20.0	A24R-BF	10	66252828799
300 x 3.5 x 22.0	A24R-BF	10	66252828800

### Metal - type 42

Maximum operating speed 80m/s.

Dimensions Dia x T x Bore (mm)	Product Specification	Pack Quantity	Article Number
100 x 3.0 x 16.0	A30S-BF	25	66252829680
115 x 3.0 x 22.2	A30S-BF	25	66252828884
125 x 3.0 x 22.2	A30S-BF	25	66252828885
180 x 3.0 x 22.2	A30S-BF	25	66252828886
230 x 3.0 x 22.2	A30S-BF	25	66252828887



### Metal / Inox - type 41

Free of iron, sulphur and chlorine. Maximum operating speed 80m/s.

Dimensions Dia x T x Bore (mm)	Product Specification	Pack Quantity	Article Number
115 x 1.0 x 22.2	A60T-BF	25	66252828872
115 x 1.6 x 22.2	A46T-BF	25	66252828873
125 x 1.0 x 22.2	A60T-BF	25	66252828875
125 x 1.6 x 22.2	A46T-BF	25	66252828876



### Stone - type 41

Maximum operating speed 80m/s.

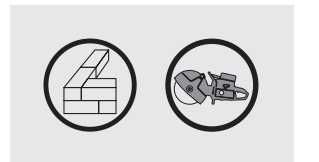
Dimensions Dia x T x Bore (mm)	Product Specification	Pack Quantity	Article Number
100 x 2.5 x 16.0	C30S-BF	25	66252828894
115 x 2.5 x 22.2	C30S-BF	25	66252828895
125 x 2.5 x 22.2	C30S-BF	25	66252828896
180 x 2.5 x 22.2	C30S-BF	25	66252828897
230 x 3.0 x 22.2	C30S-BF	25	66252828898



Dimensions Dia x T x Bore (mm)	Product Specification	Pack Quantity	Article Number
300 x 3.5 x 32.0	C24R-BF	10	66252828798



Dimensions Dia x T x Bore (mm)	Product Specification	Pack Quantity	Article Number
300 x 3.5 x 20.0	C24R-BF	10	66252828905
300 x 3.5 x 22.0	C24R-BF	10	66252828796



### Stone - type 42

Maximum operating speed 80m/s.

Dimensions Dia x T x Bore (mm)	Product Specification	Pack Quantity	Article Number
100 x 3.0 x 16.0	C30S-BF	25	66252828899
115 x 3.0 x 22.2	C30S-BF	25	66252828900
125 x 3.0 x 22.2	C30S-BF	25	66252828901
180 x 3.0 x 22.2	C30S-BF	25	66252828902
230 x 3.0 x 22.2	C30S-BF	25	66252828903



## BENCH WHEELS - vitrified - shape 01

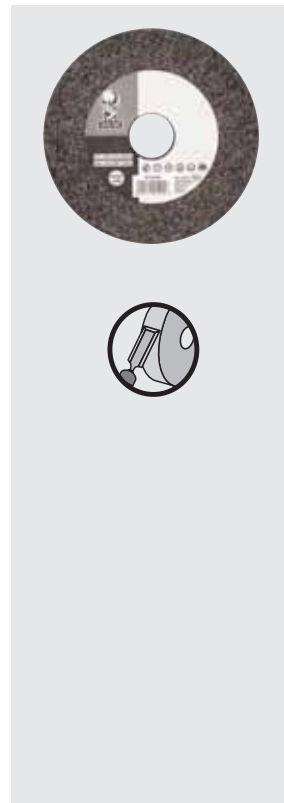
All wheels are delivered with plastic reduction rings (32/25/20mm) to adapt products to different spindle sizes.

### General Purpose

Application: **Aluminium Oxide** for general purpose / tool sharpening. Maximum operating speed 35m/s.



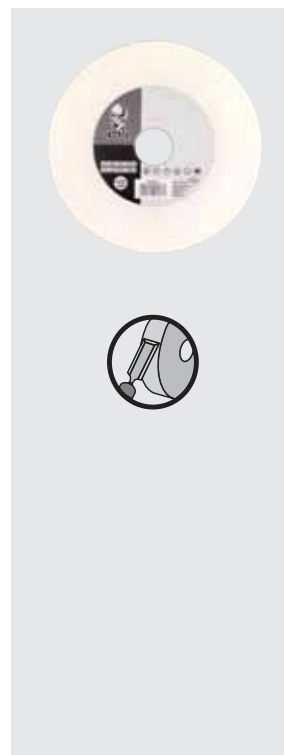
Dimensions Dia x T x Bore (mm)	Grit Size	Pack Quantity	Article Number
125 x 20.0 x 25.0	36	2	69936661640
125 x 20.0 x 25.0	46	2	69936661641
150 x 20.0 x 32.0	36	2	69936661642
150 x 20.0 x 32.0	46	2	69936661643
150 x 20.0 x 32.0	60	2	69936661646
180 x 20.0 x 32.0	36	2	69936661638
180 x 20.0 x 32.0	46	2	69936661649
180 x 20.0 x 32.0	60	2	69936661652
200 x 20.0 x 32.0	36	2	69936661654
200 x 20.0 x 32.0	46	2	69936661659
200 x 20.0 x 32.0	60	2	69936661660
250 x 25.0 x 32.0	36	2	69936661668
250 x 25.0 x 32.0	46	2	69936661669
250 x 25.0 x 32.0	60	2	69936661672
300 x 32.0 x 32.0	24	2	69936661674
300 x 32.0 x 32.0	46	2	69936661677
300 x 32.0 x 32.0	60	2	69936661678



### High Speed / Tool Sharpening

Application: **Superior Aluminium Oxide** for tool sharpening / High speed steels. Maximum operating speed 35m/s.

Dimensions Dia x T x Bore (mm)	Grit Size	Pack Quantity	Article Number
125 x 20.0 x 32.0	46	2	69936661681
125 x 20.0 x 32.0	60	2	69936661683
150 x 20.0 x 32.0	46	2	69936661684
150 x 20.0 x 32.0	60	2	69936661685
180 x 20.0 x 32.0	46	2	69936661686
180 x 20.0 x 32.0	60	2	69936661688
180 x 20.0 x 32.0	80	2	69936661689
200 x 20.0 x 32.0	46	2	69936661691
200 x 20.0 x 32.0	60	2	69936661693
200 x 20.0 x 32.0	80	2	69936661694
250 x 25.0 x 32.0	46	2	69936661695
250 x 25.0 x 32.0	60	2	69936661696
250 x 25.0 x 32.0	80	2	69936661697
250 x 32.0 x 32.0	46	2	69936661699
250 x 32.0 x 32.0	60	2	69936661700
250 x 32.0 x 32.0	80	2	69936661703



## Metal Carbide

Application: **Silicone carbide** for non ferrous metals. Maximum operating speed 35m/s.

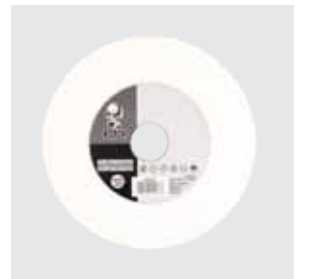
Dimensions Dia x T x Bore (mm)	Grit Size	Pack Quantity	Article Number
150 x 20.0 x 32.0	80	2	69936661505
150 x 20.0 x 32.0	120	2	69936661506
180 x 20.0 x 32.0	80	2	69936661507
180 x 20.0 x 32.0	120	2	69936661509
200 x 20.0 x 32.0	60	2	69936661510
200 x 20.0 x 32.0	80	2	69936661511
200 x 20.0 x 32.0	120	2	69936661512



## SAW SHARPENING - vitrified - shape 01

Application: **Superior Aluminium Oxide** for saw sharpening. Maximum operating speed 35m/s.

Dimensions Dia x T x Bore (mm)	Grit Size	Pack Quantity	Article Number
200 x 10.0 x 32.0	60	2	69936661497
200 x 13.0 x 32.0	80	2	69936661499



## DISH WHEELS - vitrified - shape 12

Application: **Superior Aluminium Oxide** for tool sharpening / High speed steels. Maximum operating speed 35m/s.

Dimensions Dia x T x Bore (mm)	Grit Size	Pack Quantity	Article Number
125 x 13.0 x 32.0	60	2	69936661706
150 x 13.0 x 32.0	46	2	69936661707
150 x 13.0 x 32.0	60	2	69936661709



## TAPER CUP WHEELS - vitrified - shape 11

Application: **Superior Aluminium Oxide** for tool sharpening / High speed steels. Maximum operating speed 35m/s.

Dimensions Dia x T x Bore (mm)	Grit Size	Pack Quantity	Article Number
100 x 40.0 x 32.0	46	2	69936661711
100 x 40.0 x 32.0	60	2	69936661714
125 x 40.0 x 32.0	46	2	69936661720
125 x 40.0 x 32.0	60	2	69936661731
150 x 50.0 x 32.0	46	2	69936661732
150 x 50.0 x 32.0	60	2	69936661733



## Flap Discs

Applications: **Zirconium** Flap discs with fibre glass backing for weld and edge grinding; stainless steels; non alloys or high alloys. Construction and tool steels, aluminum and non-ferrous metals. Maximum operating speed 80m/s.

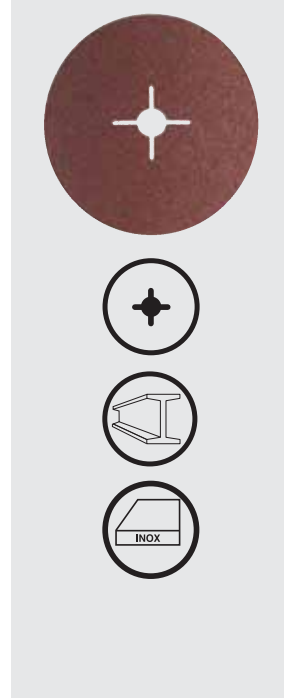
Dimensions (mm)	Grit Size	Pack Quantity	Article Number
115 x 22.2	P40	10	63642569093
115 x 22.2	P60	10	63642569094
115 x 22.2	P80	10	63642569095
115 x 22.2	P120	10	63642569096
125 x 22.2	P40	10	63642569097
125 x 22.2	P60	10	63642569098
125 x 22.2	P80	10	63642569099
125 x 22.2	P120	10	63642569100



## Fibre Discs

Applications: **Aluminium Oxide** Fibre Discs for all metal fabrication.

Dimensions (mm)	Grit Size	Pack Quantity	Article Number
115 x 22.2	P24	25	63642569072
115 x 22.2	P36	25	63642569073
115 x 22.2	P40	25	63642569074
115 x 22.2	P60	25	63642569075
115 x 22.2	P80	25	63642569076
115 x 22.2	P100	25	63642569077
115 x 22.2	P120	25	63642569078
127 x 22.2	P24	25	63642569079
127 x 22.2	P36	25	63642569080
127 x 22.2	P40	25	63642569081
127 x 22.2	P60	25	63642569082
127 x 22.2	P80	25	63642569083
127 x 22.2	P100	25	63642569084
127 x 22.2	P120	25	63642569085
180 x 22.2	P24	25	63642569086
180 x 22.2	P36	25	63642569087
180 x 22.2	P40	25	63642569088
180 x 22.2	P60	25	63642569089
180 x 22.2	P80	25	63642569090
180 x 22.2	P100	25	63642569091
180 x 22.2	P120	25	63642569092



## Rolls

Applications: Highly flexible **Aluminium Oxide** hand sanding and polishing cloth rolls. For metals and wood, derusting, de-burring and semi-finishing.

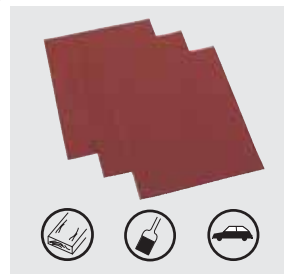
Dimensions (mm)	Grit Size	Pack Quantity	Article Number
150 x 50000	P40	1	63642569101
150 x 50000	P60	1	63642569102
150 x 50000	P80	1	63642569103
150 x 50000	P100	1	63642569104
150 x 50000	P120	1	63642569105



## General Purpose Paper Sheets

Applications: **Aluminium Oxide** sheets. For wood, primers, lacquers and light metal working.

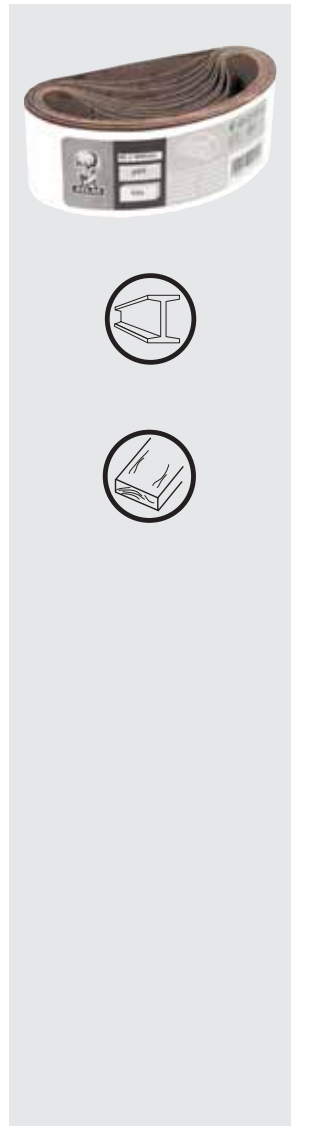
Dimensions (mm)	Grit Size	Pack Quantity	Article Number
225 x 275	P40	50	63642569106
225 x 275	P60	50	63642569107
225 x 275	P80	50	63642569108
225 x 275	P120	50	63642569109
225 x 275	P180	50	63642569110
225 x 275	P220	50	63642569111



## Portable Belts

Applications: **Aluminium Oxide** cloth backed sanding belts. For dry use only. Only for portable sanders with low peripheral speeds (V=4-12m/s). For wood and various metals.

Dimensions (mm)	Grit Size	Pack Quantity	Article Number
60 x 400	P40	10	63642569037
60 x 400	P60	10	63642569038
60 x 400	P80	10	63642569039
60 x 400	P100	10	63642569040
60 x 400	P120	10	63642569041
65 x 410	P40	10	63642569042
65 x 410	P60	10	63642569043
65 x 410	P80	10	63642569044
65 x 410	P100	10	63642569045
65 x 410	P120	10	63642569046
75 x 457	P40	10	63642569047
75 x 457	P60	10	63642569048
75 x 457	P80	10	63642569049
75 x 457	P100	10	63642569050
75 x 457	P120	10	63642569051
75 x 533	P40	10	63642569052
75 x 533	P60	10	63642569053
75 x 533	P80	10	63642569054
75 x 533	P100	10	63642569055
75 x 533	P120	10	63642569056
100 x 560	P40	10	63642569057
100 x 560	P60	10	63642569058
100 x 560	P80	10	63642569059
100 x 560	P100	10	63642569060
100 x 560	P120	10	63642569061
100 x 610	P40	10	63642569062
100 x 610	P60	10	63642569063
100 x 610	P80	10	63642569064
100 x 610	P100	10	63642569065
100 x 610	P120	10	63642569066
100 x 620	P40	10	63642569067
100 x 620	P60	10	63642569068
100 x 620	P80	10	63642569069
100 x 620	P100	10	63642569070
100 x 620	P120	10	63642569071



## Waterproof Paper Sheets

Applications: **Aluminium Oxide** paper sheets for wet & dry sanding. For paint, lacquers, body fillers, car bodies, metals, machine parts and optics.

Dimensions (mm)	Grit Size	Pack Quantity	Article Number
225 x 275	P60	50	63642569124
225 x 275	P80	50	63642569125
225 x 275	P120	50	63642569126
225 x 275	P180	50	63642569127
225 x 275	P220	50	63642569128
225 x 275	P280	50	63642569129
225 x 275	P400	50	63642569130
225 x 275	P600	50	63642569131



## Universal

Application: Cutting of building materials.  
Sintered segmented blade. Maximum operating speeds  
up to 230mm = 80m/s; and up to 350mm = 100m/s. EN13236.

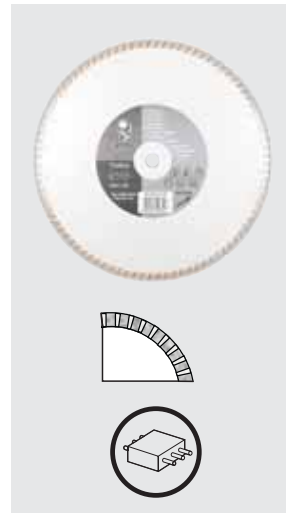
Dimensions Dia x T x Bore (mm)	Pack Quantity	Article Number
115 x 2 x 22.23	1	70184614167
125 x 2 x 22.23	1	70184614168
180 x 2.4 x 22.23	1	70184614169
230 x 2.6 x 22.23	1	70184614170
300 x 3.2 x 20	1	70184614171
350 x 3.4 x 20	1	70184614172
350 x 3.4 x 25.4	1	70184614187



## Universal Turbo

Application: Cutting of building materials.  
Corrugated rim sintered blade. Maximum operating speeds  
up to 230mm = 80m/s; and up to 350mm = 100m/s. EN13236.

Dimensions Dia x T x Bore (mm)	Pack Quantity	Article Number
115 x 2.6 x 22.23	1	70184614175
125 x 2.6 x 22.23	1	70184614176
180 x 3 x 22.23	1	70184614177
230 x 3.2 x 22.23	1	70184614178
300 x 3.8 x 20	1	70184614179
350 x 4 x 20	1	70184614180
350 x 4 x 25.4	1	70184614188



## Ceramic Tiles

Application: Cutting of tiles.  
Continuous rim sintered blade. Maximum operating speed 80m/s. EN13236

Dimensions Dia x T x Bore (mm)	Pack Quantity	Article Number
115 x 2 x 22.23	1	70184614173
125 x 2 x 22.23	1	70184614174



## Building Materials Laser

Application: Cutting of building materials.  
Laser segmented blade. Maximum operating speeds  
up to 230mm = 80m/s; and up to 350mm = 100m/s. EN13236.

Dimensions Dia x T x Bore (mm)	Pack Quantity	Article Number
115 x 2.6 x 22.23	1	70184614181
125 x 2.6 x 22.23	1	70184614182
180 x 3 x 22.23	1	70184614183
230 x 3.2 x 22.23	1	70184614184
300 x 3.8 x 20	1	70184614185
350 x 4 x 20	1	70184614186
350 x 4 x 25.4	1	70184614189



## Asphalt

Application: Cutting of asphalt.  
Laser segmented blade. Maximum operating speed 100m/s. EN 13236.

Dimensions Dia x T x Bore (mm)	Pack Quantity	Article Number
300 x 2.5 x 20	1	70184620292
350 x 2.8 x 20	1	70184620293
350 x 2.8 x 25.4	1	70184620294



## CG2 Diamond Cup Wheel

Application: Surfacing and grinding of building materials.  
Cup grinder row. Maximum operating speed 80m/s. EN 13236.

Dimensions Dia x T x Bore (mm)	Pack Quantity	Article Number
100 x 7 x 22.23/16	1	70184620526
125 x 7 x 22.23/16	1	70184614191
180 x 7 x 22.23/16	1	70184614192

